

**Vectron International****Filter specification****TFS 1080D****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50 Ω	
Output:	50 Ω	

**Remark:**

The maximum attenuation in the passband is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 1080,0 MHz without any tolerance or limit. The values of absolute attenuation  $a_{abs}$  are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

<b>D a t a</b>	<b>typ. value</b>		<b>tolerance / limit</b>		
<b>Insertion loss in PB</b>	$a_e$	2,3	dB	max. 3,0	dB
<b>Nominal frequency</b>	$f_N$	-		1080,0	MHz
<b>Passband</b>	PB	-		$f_N \pm 7,0$	MHz
<b>Absolute attenuation</b>	$a_{abs}$				
0,3 MHz ... 1045 MHz		44	dB	min. 40	dB
1045 MHz ... 1055 MHz		37	dB	min. 30	dB
1105 MHz ... 1115 MHz		49	dB	min. 35	dB
1115 MHz ... 2000 MHz		47	dB	min. 40	dB
<b>Group delay ripple</b>		-			
1073 MHz ... 1075 MHz		12	ns	max. 50	ns
1075 MHz ... 1085 MHz		17	ns	max. 25	ns
1085 MHz ... 1087 MHz		25	ns	max. 50	ns
<b>Return loss within PB</b>		15	dB	min. 10	dB
<b>Operating temperature range</b>	OTR	-		- 45 °C ... + 85 °C	
<b>Storage temperature range</b>		-		- 55 °C ... + 105 °C	
<b>Temperature coefficient of frequency</b>	$TC_f$ *	-37	ppm/K		

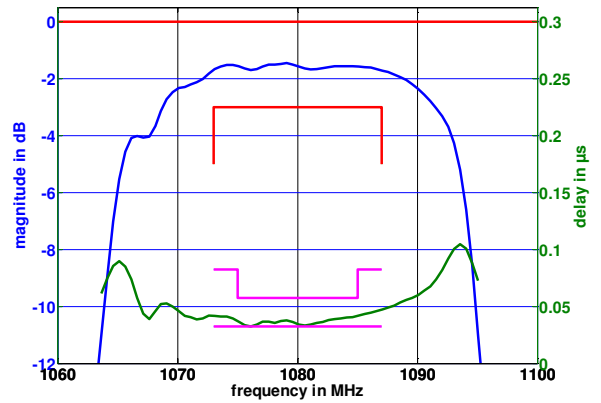
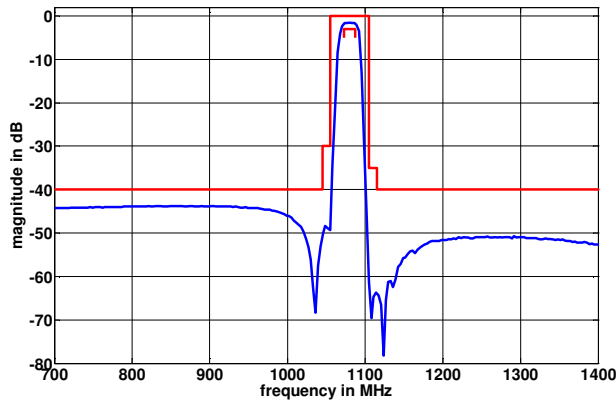
\*)  $\Delta f_c(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_o) \times f_{CAT}(\text{MHz})$

**Generated:****Checked / Approved:**

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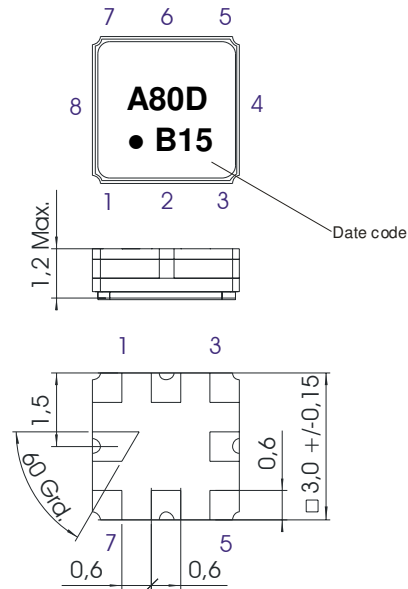
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**Filter characteristic**



**Construction and pin connection**

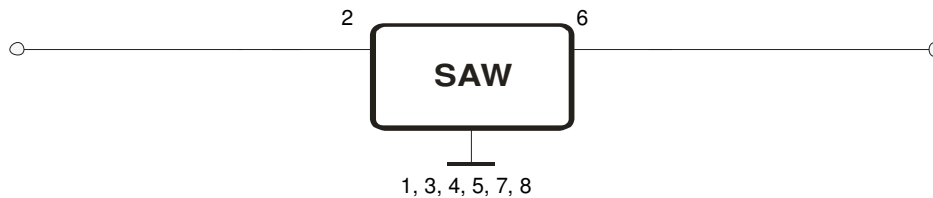
(All dimensions in mm)



- 1 Ground
- 2 Input
- 3 Ground
- 4 Ground
- 5 Ground
- 6 Output
- 7 Ground
- 8 Ground

- Date code: Year + week
- A 2010
  - B 2011
  - C 2012
  - ...

**50 Ω Test circuit**



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**Stability characteristics, reliability**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plane, 3 planes;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;  
for temperature conditions, see page 4: "Air reflow temperature conditions"
5. ESD ANSI/ESD S20.20-1999, class 1A for HBM

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

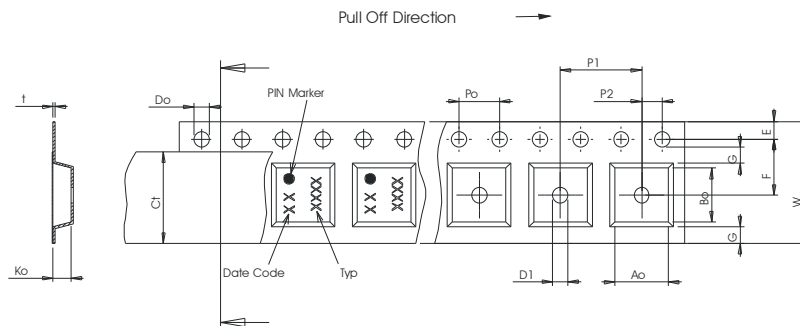
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel: 3000  
reel of empty components at start: min. 300 mm  
reel of empty components at start including leader: min. 500 mm  
trailer: min. 300 mm

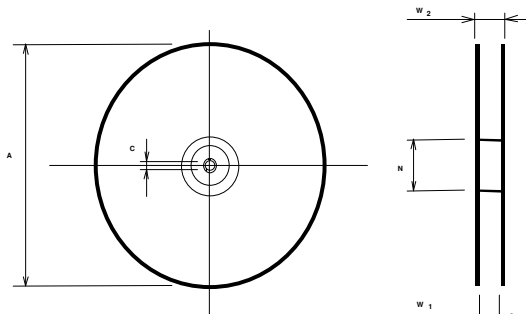
**Tape (all dimensions in mm)**

- W : 8,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 3,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 4,00 ± 0,1
- D1(min) : 1,50
- Ao : 3,25 ± 0,1
- Bo : 3,25 ± 0,1
- Ct : 5,3 ± 0,1



**Reel (all dimensions in mm)**

- A : 180
- W1 : 8,4 +1,5/-0
- W2(max) : 14,4
- N(min) : 60
- C : 13,0 ± 0,2



The minimum bending radius is 45 mm.

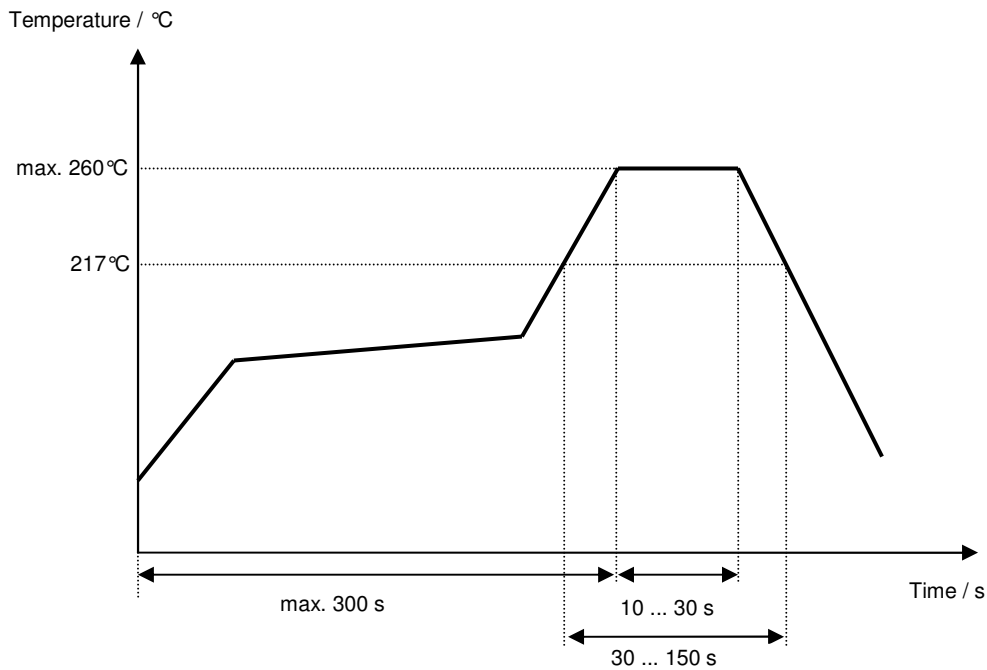
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**Air reflow temperature conditions**

<b>Conditions</b>	<b>Exposure</b>
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

**Chip-mount air reflow profile**



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**History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	- Generation of development specification	Noack	12.07.2010
1.1	- Change from development spec to filter spec - Typical values added - Filter characteristic added	Molke	05.04.2011