

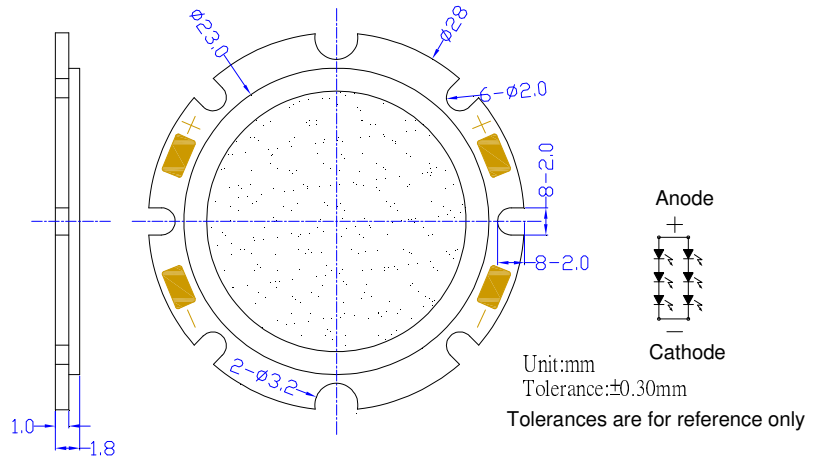
■ **Features**

- High-power LED
- Long lifetime operation
- Typical viewing angle : 140deg
- RoHS compliant
- Possible to attach to heat sink directly without using print circuit board.

■ **Applications**

- Indoor & outdoor lighting
- Light Bulb
- Reading lamps
- Display cases, furniture illumination, marker
- Architectural illumination
- Spotlights

■ **Outline Dimension**

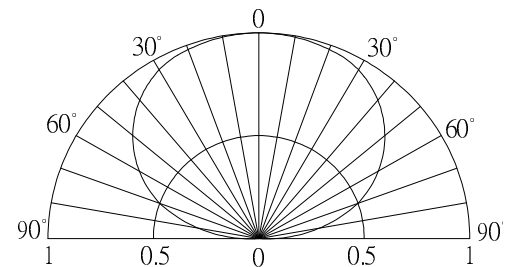


■ **Absolute Maximum Rating**

(Ta=25°C)

Item	Symbol	Value	Unit
DC Forward Current *1	I <sub>F</sub>	700	mA
Pulse Forward Current*2	I <sub>FP</sub>	1200	mA
Reverse Voltage	V <sub>R</sub>	15	V
Power Dissipation*1	P <sub>D</sub>	8,400	mW
Operating Temperature	Topr	-30 ~ +85	°C
Storage Temperature	Tstg	-40~ +100	°C
Lead Soldering Temperature	Tsol	260°C /5sec	-

■ **Directivity**



\*1, Power dissipation and forward current are the value when the module temperature is set lower than the rating by using an adequate heat sink.

\*2, Pulse width Max.10ms Duty ratio max 1/10

■ **Electrical -Optical Characteristics**

(Ta=25°C)

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
DC Forward Voltage	V <sub>F</sub>	I <sub>F</sub> =600mA	9.6	10.2	12.0	V
DC Reverse Current	I <sub>R</sub>	V <sub>R</sub> =15V	-	-	20	μA
Luminous Flux	Φ <sub>v</sub>	I <sub>F</sub> =600mA	370	400	-	lm
Color Temperature	CCT	I <sub>F</sub> =600mA	2700	3000	3300	K
Chromaticity Coordinates*	x	I <sub>F</sub> =600mA	-	0.44	-	
	y	I <sub>F</sub> =600mA	-	0.41	-	
50% Power Angle	2θ <sub>1/2</sub>	I <sub>F</sub> =600mA	-	140	-	deg

Note: Don't drive at rated current more than 5s without heat sink for High Power series.

\* Tolerance of chromaticity coordinates is ±10% ,

\* Tolerance of Luminous Flux is ±20%

■ Heat design

The following pictures show some measurements of mounted 5W Led on the heat sink for each board A and B (See Fig 1) with using thermograph to make an observation about heat distribution. Each boards is tested at various current conditions.

As a result, LED needs larger heat sink as much as possible to reduce its own case temperature.

**Fig. 1 Configuration pattern examples for board assembly**

Board	LED power	Material	Surface area (mm <sup>2</sup> ) Min.
A	5W	Al	20,600
B	10W	Al	41,200
C	25W	Al	103,000
D	50W	Al	206,000
E	100W	Al	412,000
F	200W	Al	824,000
G	300W	Al	1236,000

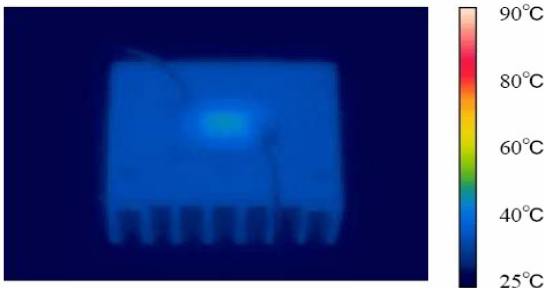
Above tested LED device is attached with adhesive sheet to the heatsink.

For reference's sake, T<sub>j</sub> absolute maximum rating is defined at 115°C as a prerequisite on design process of 5W LED.

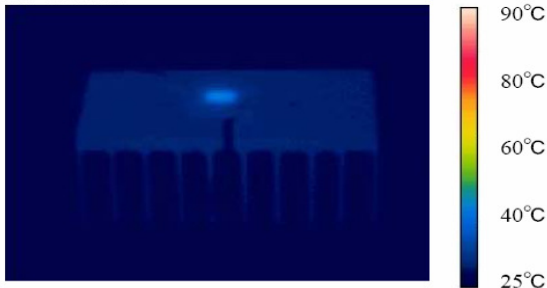
<Fig.2> Board A (surface area=10,300mm<sup>2</sup>)

<Fig.3> Board B (surface area=20,600mm<sup>2</sup>)

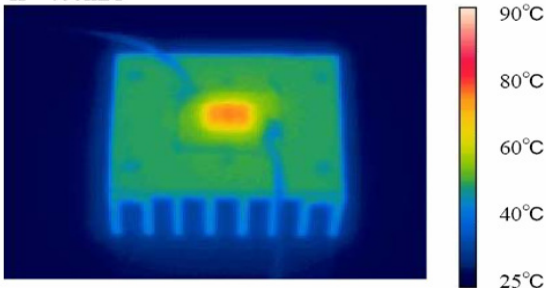
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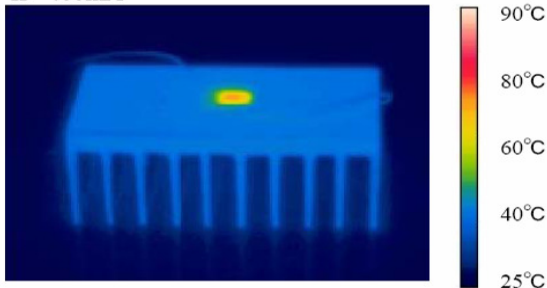
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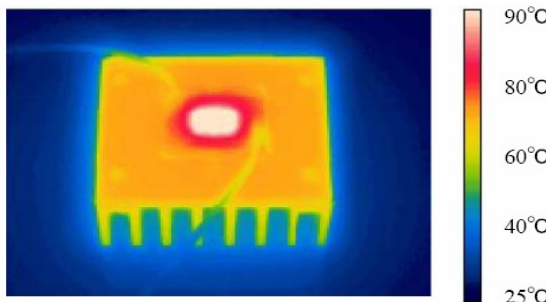
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