



RECOMMENDED HOLE LAYOUT

- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- 3. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 4 .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL
- 5 BREAKAWAY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT
- 6 .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL
- 7 HIGH TEMPERATURE CONFIGURATION
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

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REMARKS	PLATING	C	B	A	NO OF POS	ASSEMBLY PART NUMBER
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THIS DRAWING IS A CONTROLLED DOCUMENT.

DESIGNED BY: L. RINGLEY 24JUL85
 CHECKED BY: R. FLICKER 24JUL85
 APPROVED BY: R. FLICKER 24JUL85

NAME: ASSEMBLY, MOD II, HEADER, BREAKAWAY, SINGLE ROW, RIGHT ANGLE 100, WITH .025 SQUARE POSTS

PRODUCT SPEC: APPLICATION SPEC

SIZE: A1
 CAGE CODE: 00779
 DRAWING NO: 103765

RESTRICTED TO: CUSTOMER DRAWING

SCALE: 4:1 SHEET 1 OF 1 REV G3