

# MCR72-3, MCR72-6, MCR72-8

Preferred Device

## Sensitive Gate Silicon Controlled Rectifiers Reverse Blocking Thyristors

Designed for industrial and consumer applications such as temperature, light and speed control; process and remote controls; warning systems; capacitive discharge circuits and MPU interface.

### Features

- Center Gate Geometry for Uniform Current Density
- All Diffused and Glass-Passivated Junctions for Parameter Uniformity and Stability
- Small, Rugged Thermowatt Construction for Low Thermal Resistance, High Heat Dissipation and Durability
- Low Trigger Currents, 200  $\mu$ A Maximum for Direct Driving from Integrated Circuits
- Pb-Free Packages are Available\*

### MAXIMUM RATINGS ( $T_J = 25^\circ\text{C}$ unless otherwise noted)

Rating	Symbol	Value	Unit
Peak Repetitive Off-State Voltage (Note 1) ( $T_J = -40$ to $110^\circ\text{C}$ , Sine Wave, 50 Hz to 60 Hz)	$V_{\text{DRM}}$ , $V_{\text{RRM}}$	100 400 600	V
On-State RMS Current ( $180^\circ$ Conduction Angles; $T_C = 83^\circ\text{C}$ )	$I_{\text{T(RMS)}}$	8.0	A
Peak Non-Repetitive Surge Current (1/2 Cycle, 60 Hz, $T_J = 110^\circ\text{C}$ )	$I_{\text{TSM}}$	100	A
Circuit Fusing Considerations ( $t = 8.3$ ms)	$I^2t$	40	$\text{A}^2\text{s}$
Forward Peak Gate Voltage ( $t \leq 10$ $\mu\text{s}$ , $T_C = 83^\circ\text{C}$ )	$V_{\text{GM}}$	$\pm 5.0$	V
Forward Peak Gate Current ( $t \leq 10$ $\mu\text{s}$ , $T_C = 83^\circ\text{C}$ )	$I_{\text{GM}}$	1.0	A
Forward Peak Gate Power ( $t \leq 10$ $\mu\text{s}$ , $T_C = 83^\circ\text{C}$ )	$P_{\text{GM}}$	5.0	W
Average Gate Power ( $t = 8.3$ ms, $T_C = 83^\circ\text{C}$ )	$P_{\text{G(AV)}}$	0.75	W
Operating Junction Temperature Range	$T_J$	$-40$ to $+110$	$^\circ\text{C}$
Storage Temperature Range	$T_{\text{stg}}$	$-40$ to $+150$	$^\circ\text{C}$
Mounting Torque	–	8.0	in. lb.

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect device reliability.

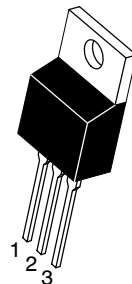
1.  $V_{\text{DRM}}$  and  $V_{\text{RRM}}$  for all types can be applied on a continuous basis. Ratings apply for zero or negative gate voltage; however, positive gate voltage shall not be applied concurrent with negative potential on the anode. Blocking



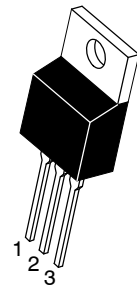
ON Semiconductor®

<http://onsemi.com>

SCRs  
8 AMPERES RMS  
100 thru 600 VOLTS



TO-220AB  
CASE 221A-07  
STYLE 3



TO-220AB  
CASE 221A-09  
STYLE 3

PIN ASSIGNMENT	
1	Cathode
2	Anode
3	Gate
4	Anode

### MARKING AND ORDERING INFORMATION

See detailed marking, ordering, and shipping information in the package dimensions section on page 5 of this data sheet.

Preferred devices are recommended choices for future use and best overall value.

## **MCR72-3, MCR72-6, MCR72-8**

voltages shall not be tested with a constant current source such that the voltage ratings of the devices are exceeded.

\*For additional information on our Pb-Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.

# MCR72-3, MCR72-6, MCR72-8

## THERMAL CHARACTERISTICS

Characteristic	Symbol	Max	Unit
Thermal Resistance, Junction-to-Case	$R_{\theta JC}$	2.2	$^{\circ}C/W$
Thermal Resistance, Junction-to-Ambient	$R_{\theta JA}$	60	$^{\circ}C/W$
Maximum Lead Temperature for Soldering Purposes 1/8" from Case for 10 Secs	$T_L$	260	$^{\circ}C$

## ELECTRICAL CHARACTERISTICS ( $T_C = 25^{\circ}C$ unless otherwise noted.)

Characteristic	Symbol	Min	Typ	Max	Unit
----------------	--------	-----	-----	-----	------

### OFF CHARACTERISTICS

Peak Repetitive Forward or Reverse Blocking Current (Note 2) ( $V_{AK} = \text{Rated } V_{DRM} \text{ or } V_{RRM}; R_{GK} = 1 \text{ k}\Omega$ )	$I_{DRM}, I_{RRM}$	-	-	10	$\mu A$
		-	-	500	$\mu A$
High Logic Level Supply Current from $V_{CC}$	$I_{CCH}$	4	4	$\mu A$	$\mu A$

### ON CHARACTERISTICS

Peak Forward On-State Voltage ( $I_{TM} = 16 \text{ A Peak, Pulse Width } \leq 1 \text{ ms, Duty Cycle } \leq 2\%$ )	$V_{TM}$	-	1.7	2.0	V
Gate Trigger Current (Continuous dc) (Note 3) ( $V_D = 12 \text{ V, } R_L = 100 \Omega$ )	$I_{GT}$	-	30	200	$\mu A$
Gate Trigger Voltage (Continuous dc) (Note 3) ( $V_D = 12 \text{ V, } R_L = 100 \Omega$ )	$V_{GT}$	-	0.5	1.5	V
Gate Non-Trigger Voltage ( $V_D = 12 \text{ Vdc, } R_L = 100 \Omega, T_J = 110^{\circ}C$ )	$V_{GD}$	0.1	-	-	V
Holding Current ( $V_D = 12 \text{ V, Initiating Current} = 200 \text{ mA, } R_{GK} = 1 \text{ k}\Omega$ )	$I_H$	-	-	6.0	mA
Gate Controlled Turn-On Time ( $V_D = \text{Rated } V_{DRM}, I_{TM} = 16 \text{ A, } I_G = 2 \text{ mA}$ )	$t_{gt}$	-	1.0	-	$\mu s$

### DYNAMIC CHARACTERISTICS

Critical Rate-of-Rise of Off-State Voltage ( $V_D = \text{Rated } V_{DRM}, R_{GK} = 1 \text{ k}\Omega, T_J = 110^{\circ}C, \text{ Exponential Waveform}$ )	$dv/dt$	-	10	-	$V/\mu s$
---	---------	---	----	---	-----------

- Ratings apply for negative gate voltage or  $R_{GK} = 1 \text{ k}\Omega$ . Devices shall not have a positive gate voltage concurrently with a negative voltage on the anode. Devices should not be tested with a constant current source for forward and reverse blocking capability such that the voltage applied exceeds the rated blocking voltage.
- $R_{GK}$  current not included in measurement.

# MCR72-3, MCR72-6, MCR72-8

## Voltage Current Characteristic of SCR

Symbol	Parameter
$V_{DRM}$	Peak Repetitive Off State Forward Voltage
$I_{DRM}$	Peak Forward Blocking Current
$V_{RRM}$	Peak Repetitive Off State Reverse Voltage
$I_{RRM}$	Peak Reverse Blocking Current
$V_{TM}$	Peak On State Voltage
$I_H$	Holding Current

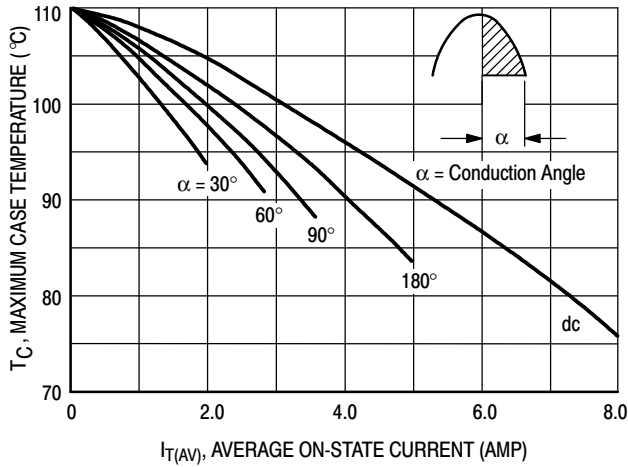
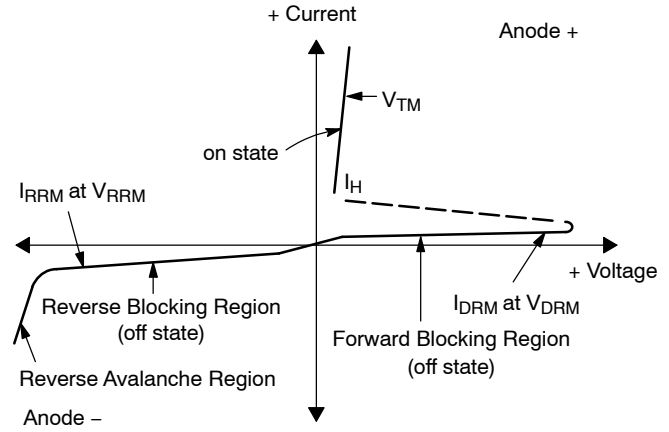


Figure 1. Average Current Derating

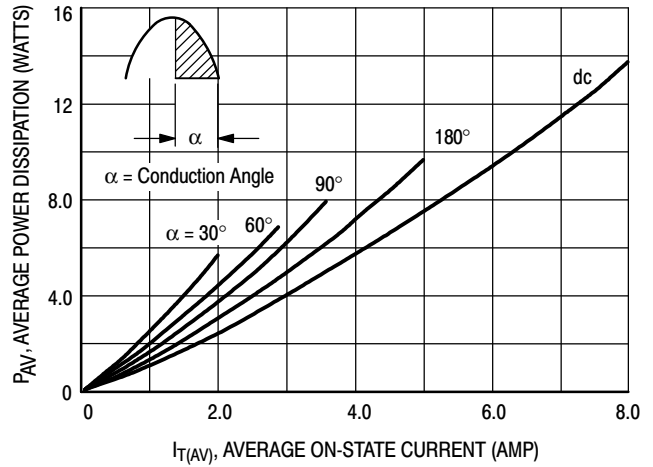


Figure 2. On-State Power Dissipation

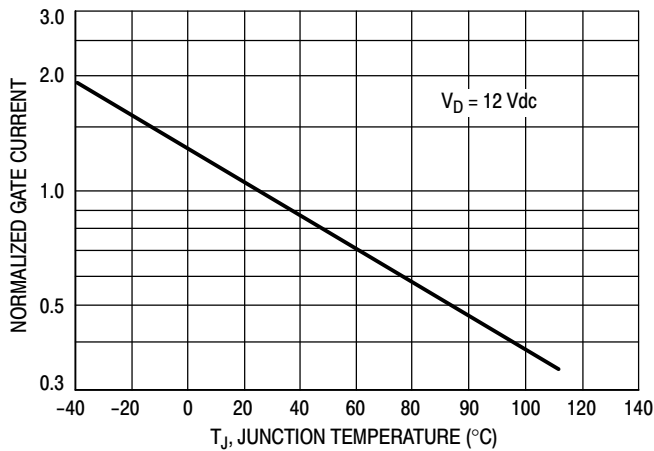


Figure 3. Normalized Gate Current

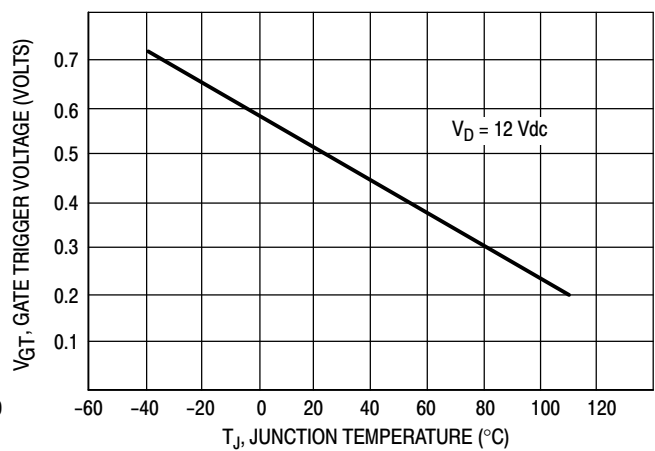
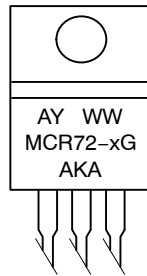


Figure 4. Gate Voltage

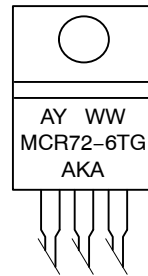
# MCR72-3, MCR72-6, MCR72-8

## MARKING DIAGRAMS

TO-220AB  
CASE 221A-07



TO-220AB  
CASE 221A-09



A = Assembly Location  
 Y = Year  
 WW = Work Week  
 MCR72-x = Device Code  
 x = 3, 6, 8, or 8T  
 G = Pb-Free Package  
 AKA = Diode Polarity

A = Assembly Location  
 Y = Year  
 WW = Work Week  
 MCR72-6T = Device Code  
 G = Pb-Free Package  
 AKA = Diode Polarity

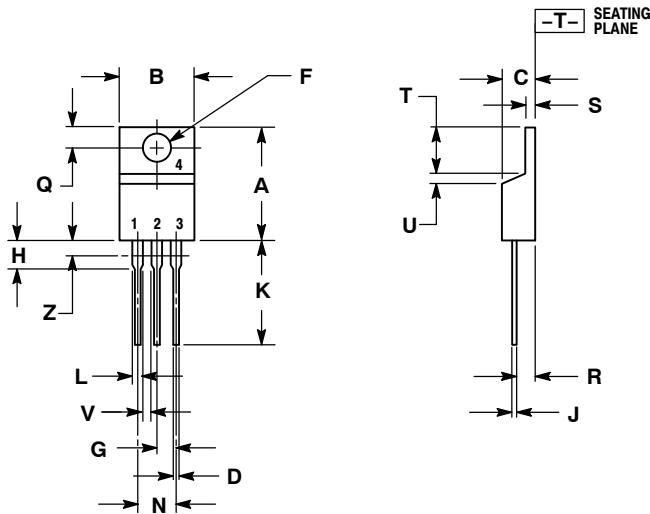
## ORDERING INFORMATION

Device	Package	Shipping
MCR72-3	TO-220AB	500 Units / Box
MCR72-3G	TO-220AB (Pb-Free)	
MCR72-6	TO-220AB	
MCR72-6G	TO-220AB (Pb-Free)	
MCR72-6T	TO-220AB	50 Units / Rail
MCR72-6TG	TO-220AB (Pb-Free)	
MCR72-8	TO-220AB	500 Units / Box
MCR72-8G	TO-220AB (Pb-Free)	
MCR72-8T	TO-220AB	50 Units / Rail
MCR72-8TG	TO-220AB (Pb-Free)	

# MCR72-3, MCR72-6, MCR72-8

## PACKAGE DIMENSIONS

### TO-220 CASE 221A-07 ISSUE O

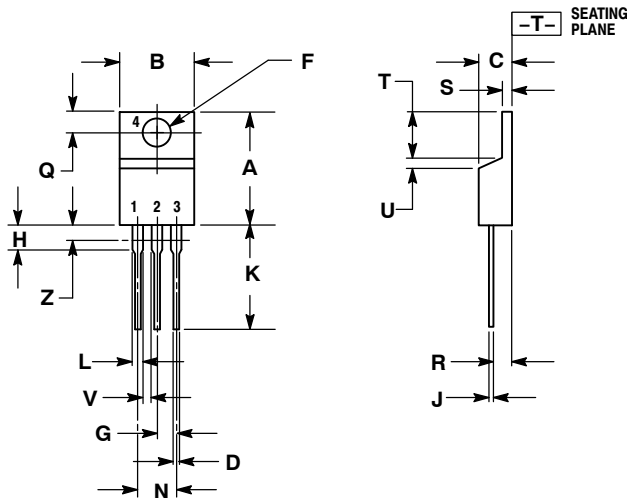


- NOTES:
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
  2. CONTROLLING DIMENSION: INCH.
  3. DIMENSION Z DEFINES A ZONE WHERE ALL BODY AND LEAD IRREGULARITIES ARE ALLOWED.

DIM	INCHES		MILLIMETERS	
	MIN	MAX	MIN	MAX
A	0.570	0.620	14.48	15.75
B	0.380	0.405	9.66	10.28
C	0.160	0.190	4.07	4.82
D	0.025	0.035	0.64	0.88
F	0.142	0.147	3.61	3.73
G	0.095	0.105	2.42	2.66
H	0.110	0.155	2.80	3.93
J	0.014	0.022	0.36	0.55
K	0.500	0.562	12.70	14.27
L	0.045	0.060	1.15	1.52
N	0.190	0.210	4.83	5.33
Q	0.100	0.120	2.54	3.04
R	0.080	0.110	2.04	2.79
S	0.045	0.055	1.15	1.39
T	0.235	0.255	5.97	6.47
U	0.000	0.050	0.00	1.27
V	0.045	---	1.15	---
Z	---	0.080	---	2.04

- STYLE 3:  
PIN 1. CATHODE  
2. ANODE  
3. GATE  
4. ANODE

### TO-220 CASE 221A-09 ISSUE AF




- NOTES:
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
  2. CONTROLLING DIMENSION: INCH.
  3. DIMENSION Z DEFINES A ZONE WHERE ALL BODY AND LEAD IRREGULARITIES ARE ALLOWED.

DIM	INCHES		MILLIMETERS	
	MIN	MAX	MIN	MAX
A	0.570	0.620	14.48	15.75
B	0.380	0.405	9.66	10.28
C	0.160	0.190	4.07	4.82
D	0.025	0.035	0.64	0.88
F	0.142	0.161	3.61	4.09
G	0.095	0.105	2.42	2.66
H	0.110	0.155	2.80	3.93
J	0.014	0.025	0.36	0.64
K	0.500	0.562	12.70	14.27
L	0.045	0.060	1.15	1.52
N	0.190	0.210	4.83	5.33
Q	0.100	0.120	2.54	3.04
R	0.080	0.110	2.04	2.79
S	0.045	0.055	1.15	1.39
T	0.235	0.255	5.97	6.47
U	0.000	0.050	0.00	1.27
V	0.045	---	1.15	---
Z	---	0.080	---	2.04

- STYLE 3:  
PIN 1. CATHODE  
2. ANODE  
3. GATE  
4. ANODE

## MCR72-3, MCR72-6, MCR72-8

**ON Semiconductor** and  are registered trademarks of Semiconductor Components Industries, LLC (SCILLC). SCILLC reserves the right to make changes without further notice to any products herein. SCILLC makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does SCILLC assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation special, consequential or incidental damages. "Typical" parameters which may be provided in SCILLC data sheets and/or specifications can and do vary in different applications and actual performance may vary over time. All operating parameters, including "Typicals" must be validated for each customer application by customer's technical experts. SCILLC does not convey any license under its patent rights nor the rights of others. SCILLC products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or other applications intended to support or sustain life, or for any other application in which the failure of the SCILLC product could create a situation where personal injury or death may occur. Should Buyer purchase or use SCILLC products for any such unintended or unauthorized application, Buyer shall indemnify and hold SCILLC and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that SCILLC was negligent regarding the design or manufacture of the part. SCILLC is an Equal Opportunity/Affirmative Action Employer. This literature is subject to all applicable copyright laws and is not for resale in any manner.

### PUBLICATION ORDERING INFORMATION

**LITERATURE FULFILLMENT:**

Literature Distribution Center for ON Semiconductor  
P.O. Box 5163, Denver, Colorado 80217 USA  
**Phone:** 303-675-2175 or 800-344-3860 Toll Free USA/Canada  
**Fax:** 303-675-2176 or 800-344-3867 Toll Free USA/Canada  
**Email:** [orderlit@onsemi.com](mailto:orderlit@onsemi.com)

**N. American Technical Support:** 800-282-9855 Toll Free  
USA/Canada  
**Europe, Middle East and Africa Technical Support:**  
Phone: 421 33 790 2910  
**Japan Customer Focus Center**  
Phone: 81-3-5773-3850

**ON Semiconductor Website:** [www.onsemi.com](http://www.onsemi.com)  
**Order Literature:** <http://www.onsemi.com/orderlit>

For additional information, please contact your local  
Sales Representative