## 3Phase spindle motor driver for CD-RW

## BD6670FM

BD6670FM is a 3-phase spindle motor driver adopting $180^{\circ}$ PWM direct driving system. Noise occurred from the motor driver when the disc is driver can be reduced. Low power consumption and low heat operation are achieved by using DMOS FET in output and driving directly.

## - Applications

CD-RW

## -Features

1) 180 degree Direct-PWM driving system.
2) Built in power save circuit.
3) Built in current limit circuit.
4) Built in FG-output.
5) Built in 3phase synthesized FG-output.
6) Built in hall bias circuit.
7) Built in reverse protection circuit.
8) Built in short brake circuit.
9) Low consumption by MOS-FET.
10) Built in capacitor for oscillator.
11) Built in gain switch and current limit switch.

- Absolute maximum ratings ( $\mathrm{Ta}=25^{\circ} \mathrm{C}$ )

| Parameter | Symbol | Limits | Unit |
| :--- | :---: | :---: | :---: |
| Power supply voltage | $\mathrm{V}_{\mathrm{cc}}$ | 7 | V |
| Supply voltage for motor | $\mathrm{V}_{\mathrm{M}}$ | 15 | V |
| VG pin voltage | $\mathrm{VG}_{\mathrm{G}}$ | 20 | V |
| Output current | lomax | $2500^{* 1}$ | mA |
| Power dissipation | Pd | $2200^{* 2}$ | mW |
| Junction temperature | TJMax | 150 | ${ }^{\circ} \mathrm{C}$ |
| Operating temperature range | Topr | $-20 \sim+75$ | ${ }^{\circ} \mathrm{C}$ |
| Storage temperature range | Tstg | $-55 \sim+150$ | ${ }^{\circ} \mathrm{C}$ |

*1 However, do not exceed Pd, ASO and $\mathrm{Tj}=150^{\circ} \mathrm{C}$.
The current is guaranteed 3.0A in case of the current is turn on / off
in a duty-ratio of less than $1 / 10$ with a maximum on-time of 5 msec .
*2 $70 \mathrm{~mm} \times 70 \mathrm{~mm} \times 1.6 \mathrm{~mm}$ glass epoxy board.
Debating in done at $17.6 \mathrm{~mW} /{ }^{\circ} \mathrm{C}$ for operating above $\mathrm{Ta}=25^{\circ} \mathrm{C}$.

- Recommended operating conditions

| Parameter | Symbol | Min. | Typ. | Max. | Unit |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Power supply voltage | $\mathrm{V}_{\mathrm{cc}}$ | 4.5 | - | 5.5 | V |
| Supply voltage for motor | $\mathrm{V}_{\mathrm{M}}$ | 4.0 | - | 13.2 | V |
| VG pin voltage | $\mathrm{V}_{\mathrm{G}}$ | 8.5 | - | 19 | V |



Fig. 1

Motor driver ICs

- Pin descriptions

| Pin No. | Pin name | Function |
| :---: | :---: | :---: |
| 1 | $\mathrm{H}_{1}{ }^{+}$ | Hall input AMP 1 positive input |
| 2 | $\mathrm{H}_{1}{ }^{-}$ | Hall input AMP 1 negative input |
| 3 | $\mathrm{H}_{2}{ }^{+}$ | Hall input AMP 2 positive input |
| 4 | $\mathrm{H}_{2}{ }^{-}$ | Hall input AMP 2 negative input |
| 5 | $\mathrm{H}_{3}{ }^{+}$ | Hall input AMP 3 positive input |
| 6 | $\mathrm{H}_{3}{ }^{-}$ | Hall input AMP 3 negative input |
| 7 | GSW | Gain switch pin |
| 8 | GND | GND |
| 9 | CP1 | Capacitor pin 1 for charge pump |
| 10 | CP2 | Capacitor pin 2 for charge pump |
| 11 | VG | Capacitor connection pin for charge pump |
| 12 | CNF | Capacitor connection pin for phase compensation |
| 13 | SB | Short brake pin |
| 14 | Vcc | Power supply for signal division |
| 15 | Vм | Power supply for driver |
| 16 | ECR | Torque control standard voltage input terminal |
| 17 | EC | Torque control voltage input terminal |
| 18 | PS | Power save pin |
| 19 | RNF2 | Resistor connection pin for current sense |
| 20 | A3 | Output 3 for motor |
| 21 | RNF1 | Resistor connection pin for current sense |
| 22 | A2 | Output 2 for motor |
| 23 | RNF1 | Resistor connection pin for current sense |
| 24 | A1 | Output 1 for motor |
| 25 | Vм | Power supply for driver |
| 26 | VH | Hall bias pin |
| 27 | FG | FG output pin |
| 28 | FG3 | FG3 output pin |

## Motor driver ICs

- Input output circuits

| Hall input <br> H1+ : Pin1, H1- : Pin2, H2+ : Pin3, <br> H2- : Pin4, H3+ : Pin5, H3- : Pin6 |  | Gain switch Pin7 | CP1 output <br> Pin9 |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| CP2 / VG output <br> CP2 : Pin10, VG: Pin11 | $\begin{aligned} & \text { CNF } \\ & \text { Pin12 } \end{aligned}$ |  | Short brake Pin13 |
|  |  |  |  |
| Torque amplifier <br> ECR : Pin16, EC : Pin17 | Power save Pin18 |  | RNF2 <br> Pin19 |
|  |  |  |  |
| Output pins <br> A1 : Pin24, A2 : Pin22, A3 : Pin20 | Hall bias Pin26 |  | $\begin{aligned} & \text { FG / FG3 output } \\ & \text { FG : Pin27, FG3 : Pin28 } \end{aligned}$ |
|  |  |  |  |

## Motor driver ICs

- Electrical characteristics (unless otherwise noted, $\mathrm{Ta}=25^{\circ} \mathrm{C}, \mathrm{VcC}=5 \mathrm{~V}, \mathrm{Vm}=12 \mathrm{~V}$ )

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Conditions | Test Circuit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| <Total> |  |  |  |  |  |  |  |
| Circuit current 1 | Icc1 | - | 1 | 10 | $\mu \mathrm{A}$ | Stand by mode | Fig. 2 |
| Circuit current 2 | Icc2 | 7 | 12 | 17 | mA |  | Fig. 2 |
| <Power save> |  |  |  |  |  |  |  |
| ON voltage range | Vpson | - | - | 1.0 | V | Stand by mode | Fig. 2 |
| OFF voltage range | VPsoff | 2.5 | - | - | V |  | Fig. 2 |
| <Hall bias> |  |  |  |  |  |  |  |
| Hall bias voltage | Vнв | 0.7 | 1.0 | 1.3 | V | $\mathrm{I}_{\mathrm{HB}}=10 \mathrm{~mA}$ | Fig. 2 |
| <Hall AMP> |  |  |  |  |  |  |  |
| In-phase input voltage range | $V_{\text {HAR }}$ | 1.4 | - | 3.6 | V |  | Fig. 3 |
| Minimum input level | VINH | 80 | - | - | mV PP | Oneside input level | Fig. 3 |
| Hall hysteresis level (+) | V HYS $^{+}$ | 5 | 20 | 40 | mV |  | Fig. 3 |
| Hall hysteresis level (-) | $\mathrm{V}_{\text {HYS }}{ }^{-}$ | -40 | -20 | -5 | mV |  | Fig. 3 |
| <Gain switch> |  |  |  |  |  |  |  |
| Low voltage range | VGSWL | - | - | 0.6 | V |  | Fig. 4 |
| High voltage range | VGswh | 2.0 | - | - | V |  | Fig. 4 |
| Open voltage range | VGswop | - | 1.3 | - | V |  | Fig. 4 |
| <Torque control> |  |  |  |  |  |  |  |
| Input voltage range | Ec, Ecr | 0 | - | 5 | V | Linear range : $0.5 \mathrm{~V} \sim 3.0 \mathrm{~V}$ | Fig. 6 |
| Offset voltage (+) | Ecofs ${ }^{+}$ | 5 | 50 | 100 | mV |  | Fig. 6 |
| Offset voltage (-) | Ecofs- | -100 | -50 | 5 | mV |  | Fig. 6 |
| Input current | Ecin | -11 | -2.5 | 0 | $\mu \mathrm{A}$ | $\mathrm{Ec}_{\mathrm{c}}=\mathrm{Ecr}^{\text {c }} 1.65 \mathrm{~V}$ | Fig. 6 |
| Input / Output gain L | Gecl | 0.28 | 0.35 | 0.42 | A/V | GSL=L, RNF=0.5 $\Omega$ | Fig. 7 |
| Input / Output gain M | Gecm | 0.56 | 0.70 | 0.84 | A/V | GSL=M, RNF=0.5 $\Omega$ | Fig. 7 |
| Input / Output gain H | GeCh | 1.12 | 1.40 | 1.68 | A/V | GSL=H, RNF= $0.5 \Omega$ | Fig. 7 |
| <Output> |  |  |  |  |  |  |  |
| Output ON-resistance | Ron | - | 1.0 | 1.35 | $\Omega$ | $\mathrm{l}= \pm \pm 600 \mathrm{~mA}$ (Upper+Lower) | Fig. 8 |
| Torque limit current L | ItLL | 340 | 400 | 460 | mA | $\mathrm{GSW}=\mathrm{L}, \mathrm{R} \mathrm{NF}=0.5 \Omega$ | Fig. 4 |
| Torque limit current M | Itlm | 680 | 800 | 920 | mA | GSW=M, RNF=0.5 | Fig. 4 |
| Torque limit current H | ITLH | 1020 | 1200 | 1380 | mA | GSW=H, RNF=0.5 $\Omega$ | Fig. 4 |
| <FG / FG3 output> |  |  |  |  |  |  |  |
| High voltage | Vfgh | 4.6 | - | - | V | $\mathrm{IFG}_{\text {F }}=-100 \mu \mathrm{~A}$ | Fig. 5 |
| Low voltage | VfgL | - | - | 0.4 | V | $\mathrm{IFG}=+100 \mu \mathrm{~A}$ | Fig. 5 |
| <Charge pump voltage> |  |  |  |  |  |  |  |
| Charge pump output voltage | VPUMP | 12.5 | 17 | 19 | V | Vcc=5V, Vm=12V, CP1=CP2=0.1 $\mu \mathrm{F}$ | Fig. 9 |
| <CP1 output> |  |  |  |  |  |  |  |
| Upper saturation voltage | VcP1H | 0.25 | 0.45 | 0.65 | V | $I C P 1=-4 \mathrm{~mA}$ | Fig. 10 |
| Lower saturation voltage | V $\mathrm{CP1L}$ | 0.2 | 0.4 | 0.6 | V | $\mathrm{ICP} 1=+4 \mathrm{~mA}$ | Fig. 10 |
| <CP2 output> |  |  |  |  |  |  |  |
| Upper saturation voltage | V'P2H | 0.4 | 0.6 | 0.8 | V | ICP2 $=-4 \mathrm{~mA}$ | Fig. 11 |
| Lower saturation voltage | V CP 2 L | 0.15 | 0.35 | 0.55 | V | ICP2 $=+4 \mathrm{~mA}$ | Fig. 11 |

- Measuring circuit


Fig. 2


Icc1: Value of $A$

Icc2 : Value of A
Vps=High

Vpson : Range of Vps that output pins become Input-output table

VPSoff : Range of VPs that output become open
$V_{\text {hb }}$ : Value of $A$
VPS $=5 \mathrm{~V}$
$\mathrm{IvH}=10 \mathrm{~mA}$

VHAR : Hall in-phase input voltage range that output pins become Input-output table

Vinh : Hall minimum input level that output pins become Input-output table

V $\mathrm{HYS}^{+} /-$: Voltage difference $\mathrm{H} 3+$ from H3at the point that FG voltage changes

Fig. 3


Fig. 4


## VGswop : Value of V

$\mathrm{V}_{\mathrm{FGH}}: \mathrm{I}_{\mathrm{FG}(\mathrm{IFG} 3)}=$ Value of $\mathrm{V} 2(\mathrm{~V} 3)$ at $\mathrm{I}_{\mathrm{FG}}(\mathrm{IFG} 3)=-100 \mu \mathrm{~A}$
$\mathrm{H} 1+=\mathrm{L}, \mathrm{H} 2+=\mathrm{M}, \mathrm{H} 3+=\mathrm{H}$
H1-=M, H2-=M, H3-=M (for FG)
$\mathrm{H} 1+=\mathrm{L}, \mathrm{H} 2+=\mathrm{H}, \mathrm{H} 3+=\mathrm{H}$
$\mathrm{H} 1-=\mathrm{M}, \mathrm{H} 2-=\mathrm{M}, \mathrm{H} 3-=\mathrm{M}$ (for FG3)

VFGL : IfG (IFG3) $=$ Value of $\mathrm{V} 2(\mathrm{~V} 3)$ at $\mathrm{I}_{\mathrm{FG}}(\mathrm{IFG} 3)=100 \mu \mathrm{~A}$
$\mathrm{H} 1+=\mathrm{M}, \mathrm{H} 2+=\mathrm{H}, \mathrm{H} 3+=\mathrm{L}$
$\mathrm{H} 1-=\mathrm{M}, \mathrm{H} 2-=\mathrm{M}, \mathrm{H} 3-=\mathrm{M}$ (for FG )
$\mathrm{H} 1+=\mathrm{L}, \mathrm{H} 2+=\mathrm{H}, \mathrm{H} 3+=\mathrm{L}$
$\mathrm{H} 1-=\mathrm{M}, \mathrm{H} 2-=\mathrm{M}, \mathrm{H} 3-=\mathrm{M}$ (for FG3)

Fig. 5


Ec / Ecr: Torque control operating range
Ecofs + / - : EC voltage range that $\mathrm{V}_{\mathrm{m}}$ current is 0A monitor $V_{\text {RNF1 }}$

Ecin : Value of A 1 and A 2 at $\mathrm{EC}=\mathrm{ECR}=1.65 \mathrm{~V}$

Fig. 6


Gecl : Defining V1 as value of V at $\mathrm{EC}=1.2 \mathrm{~V}$ and V 2 as value of V at $\mathrm{EC}=1.5 \mathrm{~V}$ on condition that $\mathrm{GSW}=0 \mathrm{~V}$,
GECL=\{(V1-V2) / (1.5-1.2) $/ 0.5$

GECM : Defining V1 as value of V at $\mathrm{EC}=1.2 \mathrm{~V}$ and V 2 as value of V at $\mathrm{EC}=1.5 \mathrm{~V}$ on condition that GSW=open,
$\mathrm{G}_{\mathrm{ECL}}=\{(\mathrm{V} 1-\mathrm{V} 2) /(1.5-1.2)\} / 0.5$
$\mathrm{Gecн}$ : Defining V1 as value of V at $\mathrm{EC}=1.2 \mathrm{~V}$ and V 2 as value of V at $\mathrm{EC}=1.5 \mathrm{~V}$ on condition that $\mathrm{GSW}=5 \mathrm{~V}$,
$\mathrm{G}_{\mathrm{ECL}}=\{(\mathrm{V} 1-\mathrm{V} 2) /(1.5-1.2)\} / 0.5$

Fig. 7


Vон : Value of V on condition that output pin is H and $\mathrm{I}=-600 \mathrm{~mA}$

Vol : Value of $V$ on condition that output pin is L and $\mathrm{IO}=600 \mathrm{~mA}$

Ron : Ron $=(\mathrm{VOH}+\mathrm{VoL}) / 0.6$


Measurement of V oH
Measurement of VoL

Fig. 8


Fig. 9

$\mathrm{V}_{\text {CP1H }}$ : Value of V on condition that CP 1 is H and $\mathrm{ICP}_{1}=-4 \mathrm{~mA}$
$V_{\text {CP1L }}$ : Value of $V$ on condition that $C P 1$ is L and $\mathrm{ICP} 1=4 \mathrm{~mA}$

Fig. 10


VCP2H : Value of V on condition that CP 2 is H and $\mathrm{IcP} 2=-4 \mathrm{~mA}$

Vcp2L : Value of V on condition that CP 2 is L and $\mathrm{IcP} 2=4 \mathrm{~mA}$

Fig. 11

- Circuit operation

1. Application
(1) Input-output table

|  | Input condition |  |  |  |  |  | Output condition |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  | $\mathrm{E}_{\mathrm{c}}<\mathrm{E}_{\text {cr }}$ |  |  | Ec>Ecr |  |  |
| Pin No. | 1 | 2 | 3 | 4 | 5 | 6 | 24 | 22 | 20 | 24 | 22 | 20 |
|  | $\mathrm{H}_{1}{ }^{+}$ | $\mathrm{H}_{1}{ }^{-}$ | $\mathrm{H}_{2}{ }^{+}$ | $\mathrm{H}_{2}{ }^{-}$ | $\mathrm{H}_{3}{ }^{+}$ | $\mathrm{H}_{3}{ }^{-}$ | $\mathrm{A}_{1}$ | $\mathrm{A}_{2}$ | $\mathrm{A}_{3}$ | $\mathrm{A}_{1}$ | A2 | $\mathrm{A}_{3}$ |
| Condition 1 | L | M | H | M | M | M | H | L | L | L | H | H |
| Condition 2 | H | M | L | M | M | M | L | H | H | H | L | L |
| Condition 3 | M | M | L | M | H | M | L | H | L | H | L | H |
| Condition 4 | M | M | H | M | L | M | H | L | H | L | H | L |
| Condition 5 | H | M | M | M | L | M | L | L | H | H | H | L |
| Condition 6 | L | M | M | M | H | M | H | H | L | L | L | H |

(2) Hall input

Hall element can be used with both series and parallel connection. Determining R1 and R2, make sure to leave an adequate margin for temperature and dispertion in order to satisfy in-phase input voltage range and minimum input level.
A motor doesn't reach the regular number of rotation, if hall input decrease under high temperature.


Fig. 12
(3) Torque voltage

By the voltage difference between EC and ECR, the current driving motor changes as shown in Fig. 13 below.


Fig. 13

The gain of the current driving motor for the voltage of EC can be changed by the resistance of RNF and the voltage of GSW.

GECL=0.175/RNF [A/V] (GSW=L)
GECM=0.35/RNF [A/V] (GSW=M)
Gech=0.70 / RNF [A/V] (GSW=H)
(4) Current limit

The maximum value of the current driving motor can be changed by the resistance of RNF and the voltage of GSW.

ItLL=0.2 / RNF [A] (GSW=L)
ITLM=0.4 / RNF [A] (GSW=M)
ITL내=0.6 / RNF [A] (GSW=H)
(5) Short brake

The short brake is switched by SB pin and its operation is shown in table below.

| $S B$ | EC $<$ ECR | EC $>$ ECR |
| :---: | :---: | :---: |
| $L$ | Rotating forward | Reverse brake |
| $H$ | Short brake | Short brake |

Output upper (3phase) FET turn off and lower (3phase) FET turn on in short brake mode, as shown Fig. 14.


Fig. 14
(6) Reverse detection

Reverse detection is constructed as shown in Fig.15. Output is opened when EC>ECR and the motor is rotating reverse.


Fig. 15

Motor rotation at reverse detection

(7) Timing chart


Fig. 16

## - Application example



## -Operation notes

## 1. Absolute maximum ratings

Absolute maximum ratings are those values which, if exceeded, may cause the life of a device to become significantly shorted. Moreover, the exact failure mode cannot be defined, such as a short or an open. Physical countermeasures, such as fuse, need to be considered when using a device beyond its maximum ratings.

## 2. GND potential

The GND terminal should be the location of the lowest voltage on the chip. All other terminals should never go under this GND level, even in transition.

## Motor driver ICs

3. Thermal design

The thermal design should allow enough margin for actual power dissipation.

## 4. Mounting failures

Mounting failures, such as misdirection or mismounts, may destroy the device.
5. Electromagnetic fields

A strong electromagnetic field may cause malfunctions.
6. Coil current flowing into Vm

A coil current flows from motor into $V_{M}$ when torque control input changes from $E C<E C R$ into $E C>E C R$, and $V m$ voltage rises if $\mathrm{V}_{\mathrm{M}}$ voltage source doesn't have an ability of current drain. A protect circuit turns on and a current ( 40 mA (typ.)) flows from Vm to GND when Vm voltage reaches to 15 V (Typ.).
Make sure that surrounding circuits work correctly and aren't destroyed, when VM voltage rises.
Physical countermeasures, such as a diode for voltage clamp, need to be considered under these conditions.
7. CNF pin

An appropriate capacitor (100pF (typ.)) at CNF pin make motor current smooth. Make sure the motor current doesn't oscillate, even in transition.

## -Electrical characteristics curve


$*$ Debating in done at $17.6 \mathrm{~mW} /{ }^{\circ} \mathrm{C}$ for operating above $\mathrm{Ta}=25^{\circ} \mathrm{C}$.
Fig. 18 Power dissipation curve

- External dimensions (Units : mm)


