### 8.80 cm (3.5 Tvpe) NTSC/PAL Color LCD Panel

## For the availability of this product, please contact the sales office.

## Description

The ACX302AK is a 8.80 cm diagonal active matrix TFT-LCD panel addressed by low temperature polycrystalline silicon transistors with built-in peripheral driving circuitry. This panel provides fullcolor representation for NTSC and PAL systems. In addition, RGB dots are arranged in a delta pattern that provides smooth picture quality without fixed color patterns compared to vertical stripe and mosaic
 patterns.

## Features

- Number of active dots: 200,000, 8.80 cm (3.5 Type) in diagonal
- Horizontal resolution: 440 TV lines
- Optical transmittance: 8.2\% (typ.)
- High contrast ratio with normally white mode: 200 (typ.)
- Built-in H and V driving circuitry (built-in input level conversion circuit, 3V drive possible)
- Low voltage, low power consumption 12 V drive: 60 mW (typ.)
- Smooth pictures with a RGB delta arrangement
- Supports NTSC/PAL
- Built-in picture quality improvement circuit
- Up/down and/or right/left inverse display function
- 16:9 screen display function
- AR (anti-reflectance) surface treatment provides an easy-to-see display even outdoors
- Dirt-resistant surface treatment
- Narrow frame
- High color reproductivity


## Element Structure

- Active matrix TFT-LCD panel with built-in peripheral driving circuitry using low temperature polycrystalline silicon transistors
- Number of pixels

Total number of dots $: 884(H) \times 230(\mathrm{~V})=203,320$
Number of active dots $: 880(H) \times 228(V)=200,640$

- Panel dimensions

Package dimensions : 78.8 (W) $\times 63.3(\mathrm{D}) \times 2.2(\mathrm{H})(\mathrm{mm})$
Effective display dimensions : $70.400(\mathrm{H}) \times 52.725(\mathrm{~V})(\mathrm{mm})$

## Applications

LCD monitors, etc.

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## Block Diagram

The panel block diagram is shown below.


Absolute Maximum Ratings (Vss = 0 V )

| - H driver supply voltage | HVDD, Cext/Rext | -1.0 to +17 | V |
| :--- | :--- | ---: | :---: |
| - V driver supply voltage | VVDD | -1.0 to +15 | V |
| - V driver negative supply voltage | VSSG | -3.0 to +1.0 | V |
| - Common voltage of panel | COM | -1.0 to +17 | V |
| - H driver input pin voltage | HST, HCK1, HCK2, RGT, WIDE | -1.0 to +17 | V |
| - V driver input pin voltage | VST, VCK, EN, DWN, REF | -1.0 to +15 | V |
| - Video signal, uniformity improvement signal input pin voltage |  |  |  |
|  | GREEN, RED, BLUE, PSIG | -1.0 to +13 | V |
| - Operating temperature | Topr | -10 to +60 | ${ }^{\circ} \mathrm{C}$ |
| - Storage temperature | Tstg | -30 to +85 | ${ }^{\circ} \mathrm{C}$ |

## Operating Conditions

1. Input/output supply voltage conditions*1

| Item | Symbol | Min. | Typ. | Max. | Unit |
| :--- | :--- | :---: | :---: | :---: | :---: |
| Supply voltage | HVDD | 11.4 | $12.0 / 13.5$ | 14.0 | V |
|  | VVDD | 11.4 | $12.0 / 13.5$ | 14.0 | V |
|  | Cext/Rext*2 $^{*}$ | HVDD -2.0 | $12.0 / 13.5$ | - | V |
| VSSG output voltage setting*3 | VSSG | -2.3 | -1.8 | -1.5 | V |

*1 The HVDD/VVDD typical voltage setting is noted as 12.0 V in these specifications.
*2 Connect the resistor and capacitor to the Cext/Rext pin as shown in the figure below.
*3 For the VSSG output setting, connect an external smoothing capacitor and a voltage stabilizing Zener diode as shown in the figure below.

The Cext/Rext value differs according to the rising time of the panel supply voltage.


Set a Cext value that satisfies text > 1 ms .

2. Input signal voltage conditions
(Vss = 0V)

| Item |  | Symbol | Min. | Typ. | Max. | Unit |
| :--- | :--- | :--- | :---: | :---: | :---: | :---: |
| $\mathrm{H} / \mathrm{V}$ driver input voltage | (Low) | VIL | -0.3 | 0.0 | 0.3 | V |
|  | (High) | VIH | 2.6 | 3.0 | 5.5 | V |
| REF input voltage | VREF | $\mathrm{VIH} / 2-0.3$ | $\mathrm{VIH} / 2$ | $\mathrm{VIH} / 2+0.3$ | V |  |
| Video signal center voltage | VVC | 5.3 | 5.5 | 5.7 | V |  |
| Video signal input range | Vsig | 1.0 | $\mathrm{VVC} \pm 4.0$ | VVDD -2.0 <br> (however, 10 V or less) $)$ | V |  |
| Uniformity improvement signal | Vpsig | $\mathrm{VVC} \pm 2.3$ | $\mathrm{VVC} \pm 2.5$ | $\mathrm{VVC} \pm 2.7$ | V |  |
| $16: 9$ display top/bottom black signal ${ }^{* 4}$ | VpsigBK |  | $\mathrm{VVC} \pm 4.0$ | $\mathrm{VVC} \pm 4.5$ | V |  |
| Common voltage of panel (Ta $\left.=25^{\circ} \mathrm{C}\right)$ | Vcom | $\mathrm{VVC}-0.4$ | $\mathrm{VVC}-0.3$ | $\mathrm{VVC}-0.2$ | V |  |

*4 Input video and uniformity improvement signals should be symmetrical to VVC. The input conditions for the uniformity improvement signal Vpsig differ for $4: 3$ display and $16: 9$ display.

1) During $4: 3$ display, input the voltage amplitude symmetrical to VVC as shown in Fig. 1.
2) During 16:9 display, input the same signal amplitude as in 1) above during the effective display portion, and input the black signal level VpsigBK during the top/bottom black input portion as shown in Fig. 2.

During 4:3 display


Fig. 1
During 16:9 display


Fig. 2

Pin Description

| Pin <br> No. | Symbol | Description | Pin <br> No. | Symbol | Description |
| :---: | :--- | :--- | :---: | :--- | :--- |
| 1 | TESTL | Panel test output; no connection | 13 | HST | Start pulse input for H shift register <br> drive |
| 2 | COM | Common voltage input of panel | 14 | REF | Level shifter circuit REF voltage <br> input |
| 3 | VST | Start pulse input for V shift register <br> drive | 15 | TEST1 | Panel test output; no connection |
| 4 | VCK | Clock input for V shift register drive | 16 | Cext/ <br> Rext | Time constant power supply input <br> for H shift register drive |
| 5 | EN | Gate selection pulse enable input | 17 | HCK2 | Clock input for H shift register drive |
| 6 | DWN | V shift register drive direction signal <br> input | 18 | HCK1 | Clock input for H shift register drive |
| 7 | VVDD | Power supply input for V driver | 19 | PSIG | Uniformity improvement signal input |
| 8 | VsS | H and V driver GND | 20 | GREEN | Video signal (G) input to panel |
| 9 | HVDD | Power supply input for H driver | 21 | RED | Video signal (R) input to panel |
| 10 | VSSG | Negative power supply setting for <br> V driver | 22 | BLUE | Video signal (B) input to panel |
| 11 | TEST2 | Test; no connection | 23 | RGT | H shift register drive direction signal <br> input |
| 12 | WIDE | Pulse input for 16:9 mode | 24 | TESTR | Panel test output; no connection |

## Input Equivalent Circuits

To prevent static charges, protective diodes are provided for each pin except the power supplies. In addition, protective resistors are added to all pins except the video signal input pins. All pins are connected to Vss with a high resistance of $1 \mathrm{M} \Omega$ (typ.). The equivalent circuit of each input pin is shown below: (Resistor value: typ.)
(1) RED, GREEN, BLUE, PSIG

(2) HCK1, HCK2

(3) HST, WIDE, REF

(4) RGT, REF

(5) VST, VCK, EN, REF

(6) DWN, REF

(7) VSSG

(8) COM

(9) Cext/Rext

(10) TEST1/TEST2

(11) TESTL, TESTR


Clock Timing Conditions

|  | Item | Symbol | Min. | Typ. | Max. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HST | HST rise time | trHst | - | - | 30 | ns |
|  | HST fall time | tfHst | - | - | 30 |  |
|  | HST data setup time | tdHst | 137 | 167 | 197 |  |
|  | HST data hold time | thHst | -30 | 0 | 30 |  |
| HCK | HCKn rise time | trHckn | - | - | 30 |  |
|  | HCKn fall time | tfHckn | - | - | 30 |  |
|  | HCK1 ${ }^{* 5}$ fall to HCK2 rise time | to1Hck | -15 | 0 | 15 |  |
|  | HCK1*5 rise to HCK2 fall time | to2Hck | -15 | 0 | 15 |  |
| VST | VST rise time | trVst | - | - | 100 |  |
|  | VST fall time | tfVst | - | - | 100 |  |
|  | VST data setup time | tdVst | 30 | 32 | 34 | $\mu \mathrm{s}$ |
|  | VST data hold time | thVst | -34 | -32 | -30 |  |
| VCK | VCK rise time | trVckn | - | - | 100 | ns |
|  | VCK fall time | tfVckn | - | - | 100 |  |
| EN | EN rise time | trEn | - | - | 100 |  |
|  | EN fall time | tfEn | - | - | 100 |  |
|  | EN rise to VCK rise/fall time | tdEn | 2400 | 2500 | 2600 |  |
|  | EN pulse width | twEn | 5400 | 5500 | 5600 |  |
| WIDE | WIDE rise time | trWide | - | - | 100 |  |
|  | WIDE fall time | tfWide | - | - | 100 |  |
|  | WIDE (H) rise to VCK rise/fall time | tdhWide | 0.9 | 1.1 | 1.3 | $\mu \mathrm{s}$ |
|  | WIDE (H) pulse width | twhWide | 2.8 | 3.0 | 3.3 |  |
|  | WIDE (V) pulse width | twvWide | 1928 | 1933 | 1938 |  |
|  | WIDE (V) fall to EN rise time | tov1Wide | 25 | 32 | - |  |
|  | EN fall to WIDE (V) fall time | tov2Wide | 25 | 32 | - |  |

*5 HCKn means HCK1 and HCK2. (fHCKn = 3.0MHz)

Horizontal Standard Timing

${ }^{* 6}$ WIDE represents every 1 H pulse indicated on the horizontal timing.
<Horizontal Shift Register Driving Waveforms>

|  | Item | Symbol | Waveform | Conditions |
| :---: | :---: | :---: | :---: | :---: |
| HST | HST rise time HST fall time | trHst tfHst |  | - $\mathrm{HCKn}^{* 5}$ duty cycle 50\% to1Hck $=0 \mathrm{~ns}$ to2Hck $=0 \mathrm{~ns}$ |
|  | HST data setup time HST data hold time | tdHst thHst |  | ```-HCKn*5 duty cycle 50% to1Hck = 0ns to2Hck = 0ns``` |
| HCK | HCKn*5 rise time HCKn*5 fall time | trHckn tfHekn |  | $\begin{aligned} & \text { HCKn*5 duty cycle } \\ & 50 \% \\ & \text { to } 1 \mathrm{Hck}=0 \mathrm{~ns} \\ & \text { to } 2 \mathrm{Hck}=0 \mathrm{~ns} \\ & \text { tdHst }=167 \mathrm{~ns} \\ & \text { thHst }=0 \mathrm{~ns} \end{aligned}$ |
|  | HCK1 fall to HCK2 rise time <br> HCK1 rise to HCK2 fall time | to1Hck to2Hck |  | $\begin{aligned} \cdot \mathrm{tdHst} & =167 \mathrm{~ns} \\ \text { thHst } & =0 \mathrm{~ns} \end{aligned}$ |
| WIDE ${ }^{* 6}$ | WIDE rise time WIDE fall time | trWide tfWide |  |  |
|  | WIDE fall to VCK rise/fall time <br> WIDE pulse width | tdhWide twhWide |  |  |

*7 Definitions:
The right-pointing arrow ( $\rightarrow$ ) means +.
The left-pointing arrow ( $\bullet$ ) means - .
The black dot at an arrow ( • ) indicates the start of measurement.

## Vertical Standard Timing

NTSC 4:3 (in case of EVEN field)


NTSC WIDE (in case of EVEN field)

*8 WIDE represents 1 F period indicated on the vertical timing.
<Vertical Shift Register Driving Waveforms>

| Item |  | Symbol | Waveform | Conditions |
| :---: | :---: | :---: | :---: | :---: |
| VST | VST rise time VST fall time | trVst tfVst |  | - VCK duty cycle 50\% to1Vck $=0 n s$ to2Vck $=0 n s$ |
|  | VST data setup time VST data hold time | tdVst thVst |  | - VCK duty cycle 50\% to1Vck $=0 \mathrm{~ns}$ to2Vck $=0 \mathrm{~ns}$ |
| VCK | VCK rise time VCK fall time | trVck tfVck |  | - VCK duty cycle 50\% to $1 \mathrm{Vck}=0 \mathrm{~ns}$ to2Vck $=0 \mathrm{~ns}$ $\mathrm{tdVst}=32 \mu \mathrm{~s}$ thVst $=-32 \mu \mathrm{~s}$ |
| EN | EN rise time | trEn |  | $\begin{aligned} & \text { - VCK duty cycle } \\ & 50 \% \\ & \text { to 1Vck }=\text { Ons } \\ & \text { to2Vck }=0 \text { ns } \end{aligned}$ |
|  | EN fall to VCK rise/fall time <br> EN pulse width | tdEn twEn |  |  |
| $\begin{array}{r} * 8 \\ \text { WIDE } \end{array}$ | WIDE rise time WIDE fall time | trWide tfWide |  |  |
|  | WIDE pulse width | twvWide | WIDE |  |
|  | WIDE fall to EN fall time EN rise to WIDE fall time | tov1Wide <br> tov2Wide |  |  |

Electrical Characteristics $\left(\mathrm{Ta}=25^{\circ} \mathrm{C}, \mathrm{HVDD}=12.0 \mathrm{~V}, \mathrm{VVDD}=12.0 \mathrm{~V}, \mathrm{VIH}=3.0 \mathrm{~V}, \mathrm{VREF}=1.5 \mathrm{~V}\right)$

## 1. Horizontal drivers

| Item |  | Symbol | Min. | Typ. | Max. | Unit | Conditions |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HCKn input pin capacitance |  | CHckn | - | 80 | 95 | pF |  |
| HST input pin capacitance |  | CHst | - | 30 | 45 | pF |  |
| Video signal input pin capacitance |  | Csig | - | 270 | 310 | pF |  |
| Psig input pin capacitance (4:3 display) |  | Cpsig | - | 16 | 20 | nF |  |
| Psig input pin capacitance (16:9 display) |  | Cpsig | - | 45 | 50 | nF |  |
| Input pin current |  | I Hck1 | -900 | -300 | - | $\mu \mathrm{A}$ | HCK1: actual driving |
| HCK2 |  | I Hck2 | -900 | -300 | - | $\mu \mathrm{A}$ | HCK2: actual driving |
| HST |  | I Hst | -300 | -100 | - | $\mu \mathrm{A}$ | HST = GND |
| RGT |  | I RGT | -150 | -50 | - | $\mu \mathrm{A}$ | RGT = GND |
| REF |  | I REF | -1200 | -300 | - | $\mu \mathrm{A}$ | REF $=$ VIH/2 |
| Current consumption | $\left(\mathrm{Ta}=25^{\circ} \mathrm{C}\right)$ | I H25 | - | 4.0 | 4.75 | mA |  |
|  | $\left(\mathrm{Ta}=60^{\circ} \mathrm{C}\right)$ | 1 H 60 | - | - | 6.00 | mA |  |

HCKn: HCK1, HCK2 (3.0MHz)

## 2. Vertical drivers

| Item |  | Symbol | Min. | Typ. | Max. | Unit | Conditions |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VCK input pin capacitance |  | CVck | - | 10 | 15 | pF |  |
| VST input pin capacitance |  | CVst | - | 10 | 15 | pF |  |
| Input pin current VCK |  | I Vck | -150 | -50 | - | $\mu \mathrm{A}$ | VCK = GND |
| VST |  | I Vst | -150 | -50 | - | $\mu \mathrm{A}$ | VST = GND |
| EN |  | I En | -150 | -50 | - | $\mu \mathrm{A}$ | EN = GND |
| DWN |  | I DWN | -150 | -50 | - | $\mu \mathrm{A}$ | DWN = GND |
| WIDE |  | I WIDE | -150 | -50 | - | $\mu \mathrm{A}$ | WIDE = GND |
| Current consumption | $\left(\mathrm{Ta}=25^{\circ} \mathrm{C}\right)$ | I V25 | - | 1.0 | 1.5 | mA |  |
|  | ( $\mathrm{Ta}=60^{\circ} \mathrm{C}$ ) | I V60 | - | - | 2.0 | mA |  |

## 3. Total power consumption of the panel

| Item |  | Symbol | Min. | Typ. | Max. | Unit |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Total power consumption <br> of the panel (NTSC) | $\left(\mathrm{Ta}=25^{\circ} \mathrm{C}\right)$ | PWR25 | - | 60 | 75 | mW |
|  | $\left(\mathrm{Ta}=60^{\circ} \mathrm{C}\right)$ | PWR60 | - | - | 96 | mW |

4. Pin input resistance

| Item | Symbol | Min. | Typ. | Max. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Pin - Vss input resistance | Rin | 0.5 | 1 | - | $\mathrm{M} \Omega$ |

Electro-optical Characteristics
( $\mathrm{Ta}=25^{\circ} \mathrm{C}$, NTSC mode)

| Item |  |  | Symbol | Measurement method | Min. | Typ. | Max. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Contrast ratio |  | $25^{\circ} \mathrm{C}$ | CR25 | 1 | 100 | 200 | - | - |
|  |  | $60^{\circ} \mathrm{C}$ | CR60 |  | 100 | 200 | - |  |
| Optical transmittance |  |  | T | 2 | 7.7 | 8.2 | - | \% |
| Chromaticity | R | X | Rx | 3 | 0.595 | 0.625 | 0.655 | CIE standards |
|  |  | Y | Ry |  | 0.310 | 0.340 | 0.370 |  |
|  | G | X | Gx |  | 0.245 | 0.275 | 0.305 |  |
|  |  | Y | Gy |  | 0.580 | 0.610 | 0.640 |  |
|  | B | X | Bx |  | 0.120 | 0.150 | 0.180 |  |
|  |  | Y | By |  | 0.090 | 0.120 | 0.150 |  |
| V-T <br> characteristics | V90 | $25^{\circ} \mathrm{C}$ | V90-25 | 4 | 1.30 | 1.50 | 1.70 | V |
|  |  | $60^{\circ} \mathrm{C}$ | V90-60 |  | 1.30 | 1.50 | 1.70 |  |
|  | $\mathrm{V}_{50}$ | $25^{\circ} \mathrm{C}$ | V50-25 |  | 1.70 | 1.90 | 2.10 |  |
|  |  | $60^{\circ} \mathrm{C}$ | V50.60 |  | 1.70 | 1.90 | 2.10 |  |
|  | $\mathrm{V}_{10}$ | $25^{\circ} \mathrm{C}$ | $\mathrm{V}_{10-25}$ |  | 2.20 | 2.40 | 2.60 |  |
|  |  | $60^{\circ} \mathrm{C}$ | $V_{10-60}$ |  | 2.20 | 2.40 | 2.60 |  |
| Half tone color reproduction range |  | R-G | V50RG | 5 | -0.050 | -0.080 | -0.110 | V |
|  |  | B-G | V50BG |  | 0.000 | 0.030 | 0.050 |  |
| Response time | ON time | $0^{\circ} \mathrm{C}$ | ton0 | 6 | - | 40 | 55 | ms |
|  |  | $25^{\circ} \mathrm{C}$ | ton25 |  | - | 15 | 25 |  |
|  | OFF time | $0^{\circ} \mathrm{C}$ | toff0 |  | - | 140 | 180 |  |
|  |  | $25^{\circ} \mathrm{C}$ | toff25 |  | - | 50 | 75 |  |
| Flicker |  | $60^{\circ} \mathrm{C}$ | F | 7 | - | -60 | -30 | dB |
| Image retention time |  | 1 min . | YT1 | 8 | - | - | 10 | s |
| Viewing angle range |  | $C R \geq 10$ | $\begin{aligned} & \theta \mathrm{T} \\ & \theta \mathrm{~B} \\ & \theta \mathrm{~L} \\ & \theta \mathrm{R} \end{aligned}$ | 9 | $\begin{aligned} & 35 \\ & 50 \\ & 45 \\ & 45 \end{aligned}$ | $\begin{aligned} & 45 \\ & 60 \\ & 55 \\ & 55 \end{aligned}$ | - | Degree <br> $\left({ }^{\circ}\right)$ |
| Surface reflection ratio |  | $\theta=0^{\circ}$ | Rf | 10 | - | 0.9 | 1.5 | \% |
| Cross talk |  | $25^{\circ} \mathrm{C}$ | CTK | 11 | - |  | 1.5 | \% |

<Electro-optical Characteristics Measurement>
Basic measurement conditions
(1) Driving voltage
$\mathrm{HV}_{\mathrm{DD}}=12.0 \mathrm{~V}, \mathrm{VV} D \mathrm{FD}=12.0 \mathrm{~V}, \mathrm{VIH}=3.0 \mathrm{~V}, \mathrm{VREF}=1.5 \mathrm{~V}$
$\mathrm{VVC}=5.5 \mathrm{~V}, \mathrm{VCOM}=5.2 \mathrm{~V}, \mathrm{Vpsig}=5.5 \pm 2.5 \mathrm{~V}$
(2) Measurement temperature
$25^{\circ} \mathrm{C}$ unless otherwise specified.
(3) Measurement point

One point in the center of the screen unless otherwise specified.
(4) Measurement systems

Three types of measurement systems are used as shown below.
(5) $R$, $G$ and $B$ input signal voltage $V$ sig

Vsig $=5.5 \pm$ VAC [V] (VAC: signal amplitude)

* Measurement system I



## 1. Contrast Ratio

Contrast ratio (CR) is given by the following formula.
$C R=L$ (White)/L (Black)
$L$ (White): Surface luminance of the TFT-LCD panel at the input signal amplitude $\mathrm{V}_{A C}=0.5 \mathrm{~V}$.
L (Black): Surface luminance of the panel at $\mathrm{V}_{\mathrm{AC}}=4.0 \mathrm{~V}$.
Both luminosities are measured by System I.

## 2. Optical Transmittance

Optical transmittance $(\mathrm{T})$ is given by the following formula.

$$
\text { T = L (White)/Luminance of Backlight } \times 100 \text { [\%] }
$$

L (White) is the same expression as defined in the "Contrast Ratio" section.
Optical transmittance is measured by System I.
3. Chromaticity

Chromaticity of the panels is measured by System I. Raster modes of each color are defined by the representations at the input signal amplitude conditions shown in the table below. System I uses $x$ and $y$ of the CIE standards as the chromaticity here.

|  |  | Signal amplitudes (VAC) supplied to each input |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | R input | G input | B input |
|  | R | 0.5 | 4.0 | 4.0 |
|  | G | 4.0 | 0.5 | 4.0 |
|  | B | 4.0 | 4.0 | 0.5 |
|  | W | 0.0 | 0.0 | 0.0 |

(Unit: V)

## 4. V-T Characteristics

V-T characteristics, or the relationship between signal amplitude and the transmittance of the panel, are measured by System II by inputting the same signal amplitude $\mathrm{V}_{4 c}$ to each input pin. $\mathrm{V}_{90}$, $\mathrm{V}_{50}$, and $\mathrm{V}_{10}$ correspond to the voltages which define $90 \%, 50 \%$, and $10 \%$ of transmittance respectively.


## 5. Half Tone Color Reproduction Range

The half tone color reproduction range of LCD panels is characterized by the differences between the V-T characteristics of $R, G$ and $B$. The differences of these V-T characteristics are measured by System II. System II defines signal voltages of each R, G and B raster mode which correspond to $50 \%$ of transmittance, $\mathrm{V}_{50}$, $\mathrm{V}_{50 \mathrm{G}}$ and $\mathrm{V}_{50 \mathrm{~B}}$, respectively. $\mathrm{V}_{50 \mathrm{Rg}}$ and $\mathrm{V}_{50 \mathrm{~b}}$, that is to say the differences between $\mathrm{V}_{50 \mathrm{R}}$ and $\mathrm{V}_{50 \mathrm{G}}$ and between $V_{50 B}$ and $V_{50 G}$, are given by the following formulas respectively.
$V_{50 R G}=V_{50 R}-V_{50 G}$
$V_{50 B G}=V_{50 B}-V_{50 G}$


VAC - Signal amplitude [V]

## 6. Response Time

Response times ton and toff are measured by System II by applying the input signal voltages in the figure to the right to each input pin. These times are defined by the following formulas.

> ton $=\mathrm{t} 1-\mathrm{tON}$
> toff $=\mathrm{t} 2-\mathrm{tOFF}$
t1: time which gives $10 \%$ transmittance of the panel.
t2: time which gives $90 \%$ transmittance of the panel.

The relationships between $\mathrm{t} 1, \mathrm{t} 2, \mathrm{tON}$ and tOFF are shown in the figure to the right.

Input signal voltage (Waveform applied to measured pixels)


## 7. Flicker

Flicker (F) is given by the following formula. DC and AC components (NTSC: 30 Hz , rms; PAL: 25Hz, rms) of the panel output signal for gray raster* mode are measured by a DC voltmeter and a spectrum analyzer in System II.
$\mathrm{F}(\mathrm{dB})=20 \log \{\mathrm{AC}$ component/DC component $\}$
${ }^{*} R$, G, B input signal voltage for gray raster mode is given by Vsig $=5.5 \pm \mathrm{V}_{50}$ (V) where: $\mathrm{V}_{50}$ is the signal amplitude which gives $50 \%$ of transmittance in V-T curve.

## 8. Image Retention Time

Image retention time is given by the following procedures.
Apply the monoscope pattern* to the LCD panel for 1 minute and then change to a gray scale signal (Vsig $=5.5 \pm \mathrm{V}_{\mathrm{AC}}(\mathrm{V})$; VAC $=3$ to 4 V ). Judging by sight at the $\mathrm{V}_{\mathrm{AC}}$ that holds the maximum image retention, measure the time for the residual image to disappear.

* Monoscope pattern input conditions Vsig $=5.5 \pm 4.0$ or $5.5 \pm 2.0$ [V] (shown in the figure to the right) Vcom $=5.20 \mathrm{~V}$


9. Definition of Viewing Angle Range

Viewing angle range is measured by System I. The contrast ratio (CR) is measured at the angles defined in the figure to the right and the range where $C R \geq 10$ is taken as the viewing angle range.
Measure with surface $A^{*}$ facing upwards.

* Surface A: See the Package Outline.



## 10. Surface Reflection Ratio

Surface reflection ratio (Rf) is given by the following formula.
$R f=$ Reflected optical luminance of the panel surface $A^{*} /$ Reflected optical luminance of Al (wafer) $\times 100[\%]$
The incident and reflected angles of light are both $0^{\circ}$.
Both luminosities are measured by System III.

* Surface A: See the Package Outline.


## 11. Cross Talk

Cross talk is determined by the luminance differences between adjacent areas represented by Wi' and Wi ( $\mathrm{i}=1$ to 4 ) around the black window ( V sig $=4.0 \mathrm{~V} / 1 \mathrm{~V}$ ).


Cross talk value CTK $=\left|\frac{\mathrm{Wi}^{\prime}-\mathrm{Wi}}{\mathrm{Wi}}\right| \times 100[\%]$

## 12. Measurement Backlight Specifications

Optical characteristics

| Item | Standard | Unit | Remarks |
| :--- | :--- | :---: | :--- |
| Average luminance of effective <br> illuminating surface | $2,700 \pm 300$ | $\mathrm{~cd} / \mathrm{m}^{2}$ | $\mathrm{Ta}=25 \pm 2^{\circ} \mathrm{C}$, <br> at dimmer $=$ max. |
| Color temperature (reference value) | 8,800 | K | $\mathrm{Ta}=25 \pm 2^{\circ} \mathrm{C}$, |
| Chromaticity coordinates | $\mathrm{x}: 0.285 \pm 0.01$ <br> $\mathrm{y}: 0.303 \pm 0.01$ | at dimmer $=$ max. |  |

## Description of Operation

## 1. Color Coding

The color filters are coded in a delta arrangement. The shaded area is used for the dark border around the display.


## 2. Description of LCD Panel Operations

- A vertical driver, which consists of vertical shift registers, enable-gates and buffers, applies a selected pulse to each of 228 line electrodes sequentially one line electrode at a time in a single horizontal scanning period.
- The selected pulse is output when the enable pin goes to high level. PAL signal pulse elimination display and 16:9 mode pulse elimination display are possible by using the enable pin and simultaneously controlling VCK.
- A horizontal driver, which consists of horizontal shift registers, gates and CMOS sample-and-hold circuitry, applies selected pulses to each of 880 signal electrodes sequentially in a single horizontal scanning period. These pulses are used to supply the sampled video signal to the row signal lines.
- The scanning direction of the horizontal shift registers can be switched with the RGT pin. The scanning direction is left to right (right scan) for RGT pin at high level ( 2.6 to 5.5 V ), and right to left (left scan) for RGT pin at low level ( 0 V ). In addition, the scanning direction of the vertical shift registers can be switched with the DWN pin. The scanning direction is top to bottom for DWN pin at high level ( 2.6 to 5.5 V ), and bottom to top for DWN pin at low level (0V). (These scanning directions are from a front view.)
- The vertical and horizontal drivers address one pixel, and then thin film transistors (TFTs; two TFTs for one pixel) turn on to apply a video signal to the pixel. The same procedures lead to the entire $228 \times 880$ pixels to display a picture in a single vertical scanning period.
- Pixel dots are arranged in a delta arrangement, where sets of RGB pixels are positioned shifted by 1.5 dots against adjacent horizontal lines. The horizontal driver output pulse must be shifted by 1.5 dots for each horizontal line against the horizontal sync signal to apply a video signal to each pixel properly.
- The video signal should be input with the polarity-inverted every horizontal cycle.
- The relationships between the vertical shift register start pulse VST and the vertical display period, and between the horizontal shift register start pulse HST and the horizontal display period are shown below for top to bottom and left to right scan.
(1) Vertical display period (DWN: high level)

(2) Vertical display period (DWN: low level)

(3) Horizontal display period (RGT: high level)



## 3. RGB Simultaneous Sampling

The horizontal driver samples $R, G$ and $B$ video signal simultaneously, which requires phase matching between the $R, G$ and $B$ signals to prevent the horizontal resolution from deteriorating. Thus phase matching by an external signal delay circuit is needed before applying the video signal to the LCD panel.
Two methods are applied for the delaying procedure: Sample-and-hold and Delay circuits. These two block diagrams are as follows.
The ACX302AK has a right/left inversion function. The following phase relationship diagram indicates the phase setting for right scan (RGT = high level). For left scan (RGT = low level), the phase setting should be inverted for the $B$ and $G$ signals.
(1) Sample-and-hold (right scan)

<Phase relationships of delaying sample-and-hold pulses> (right scan)

(2) Delay element (right scan)


## System Configuration



## Notes on Handling

(1) Static charge prevention

Be sure to take the following protective measures. TFT-LCD panels are easily damaged by static charges.
a) Use non-chargeable gloves, or simply use bare hands.
b) Use an earth-band when handling.
c) Do not touch any electrodes of a panel.
d) Wear non-chargeable clothes and conductive shoes.
e) Install grounded conductive mats on the working floor and working table.
f) Keep panels away from any charged materials.
g) Use ionized air to discharge the panels.
(2) Protection from dust and dirt
a) Operate in a clean environment.
b) Do not touch the polarizer surface. The surface is easily scratched. When cleaning, use a clean-room wiper with isopropyl alcohol. Be careful not to leave stains on the surface.
c) Use ionized air to blow dust off the panel.
(3) Other handling precautions
a) Do not twist or bend the flexible PC board especially at the connecting region because the board is easily deformed.
b) Do not drop the panel.
c) Do not twist or bend the panel or panel frame.
d) Keep the panel away from heat sources.
e) Do not dampen the panel with water or other solvents.
f) Avoid storing or using the panel at high temperatures or high humidity, as this may result in panel damage.


