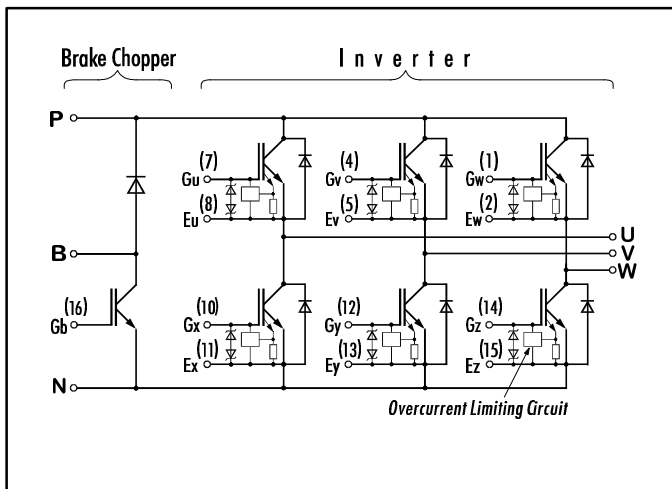


## IGBT MODULE ( N series )

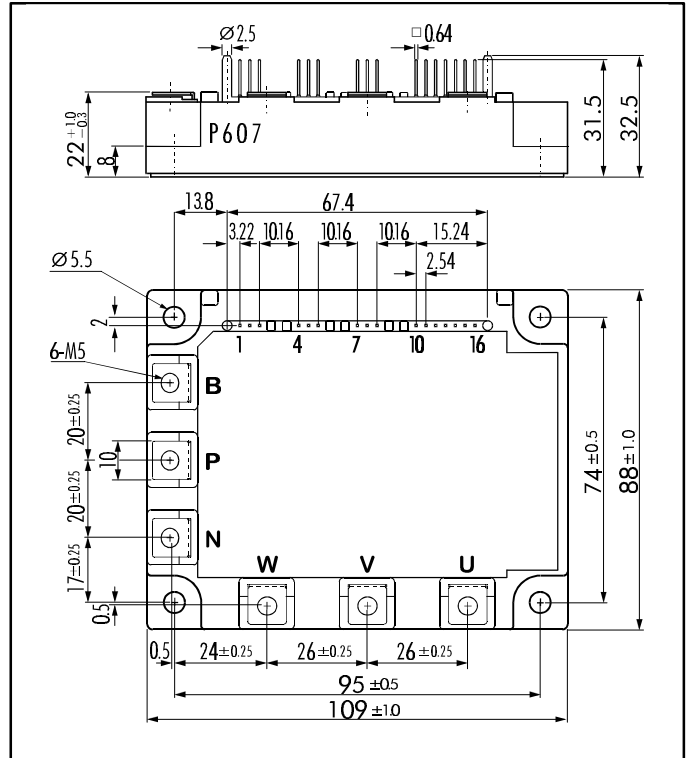
### ■ Features

- Including Brake Chopper
- Square RBSOA
- Low Saturation Voltage
- Overcurrent Limiting Function  
( 4 ~ 5 Times Rated Current )

### ■ Equivalent Circuit



### ■ Outline Drawing



### ■ Absolute Maximum Ratings ( T<sub>c</sub>=25°C )

Items		Symbols	Test Conditions	Ratings	Units
Inverter	Collector-Emitter Voltage	V <sub>CES</sub>		1200	V
	Gate -Emitter Voltage	V <sub>GES</sub>		± 20	
	Collector Current	I <sub>C</sub>	Continuous	50	A
		I <sub>C PULSE</sub>	1ms	100	
	Collector Power Dissipation	P <sub>C</sub>	1 device	400	W
Brake Chopper	Collector-Emitter Voltage	V <sub>CES</sub>		1200	V
	Gate -Emitter Voltage	V <sub>GES</sub>		± 20	
	Collector Current	I <sub>C</sub>	Continuous	25	A
		I <sub>C PULSE</sub>	1ms	50	
	Collector Power Dissipation	P <sub>C</sub>	1 device	200	W
	Repetitive Peak Reverse Voltage	V <sub>RRM</sub>		1200	V
	Average Forward Current	I <sub>F(AV)</sub>		1	A
Surge Current	I <sub>FSM</sub>	10ms	50		
Operating Junction Temperature	T <sub>j</sub>		+150	°C	
Storage Temperature	T <sub>Stg</sub>		-40 ~ +125		
Isolation Voltage	V <sub>ISO</sub>	A.C. 1min.	2500	V	
Mounting Screw Torque *1			3.5	Nm	
Terminal Screw Torque *1			3.5		

Note: \*1:Recommendable Value; 2.5 ~ 3.5 Nm (M5)

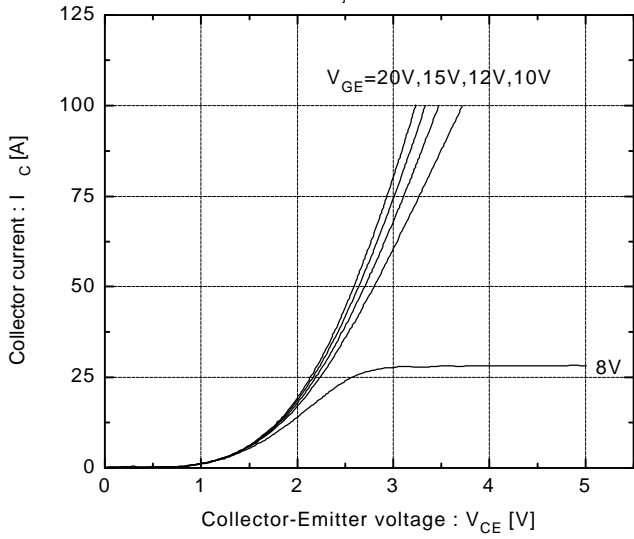
## ■ Electrical Characteristics ( $T_j=25^\circ\text{C}$ )

		Items	Symbols	Test Conditions	Min.	Max.	Units
Inverter	IGBT	Zero Gate Voltage Collector Current	$I_{CES}$	$V_{GE}=0V$ $V_{CE}=1200V$		3.0	mA
		Gate-Emitter Leakage Current	$I_{GES}$	$V_{CE}=0V$ $V_{GE}=\pm 20V$		15	$\mu\text{A}$
		Gate-Emitter Threshold Voltage	$V_{GE(th)}$	$V_{GE}=20V$ $I_C=50\text{mA}$	4.5	7.5	V
		Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$V_{GE}=15V$ $I_C=50A$		3.3	V
		Input capacitance	$C_{ies}$	$f=1\text{MHz}$ , $V_{GE}=0V$ , $V_{CE}=10V$		8000 (typ.)	pF
		Turn-on Time	$t_{on}$	$V_{CC}=600V$ $I_C = 50A$		1.2	$\mu\text{s}$
		Turn-off Time	$t_{off}$	$V_{GE}=\pm 15V$		1.5	
$t_f$	$R_G = 24\Omega$			0.5			
FWD	FWD	Diode Forward On-Voltage	$V_F$	$I_F=50A$ $V_{GE}=0V$		3.0	V
		Reverse Recovery Time	$t_{rr}$	$I_F=50A$ ; $V_{GE}=-10V$ ; $\frac{dI}{dt}=150 \frac{A}{\mu\text{s}}$		350	ns
Brake Chopper	IGBT	Zero Gate Voltage Collector Current	$I_{CES}$	$V_{GE}=0V$ $V_{CE}=1200V$		1.0	mA
		Gate-Emitter Leakage Current	$I_{GES}$	$V_{CE}=0V$ $V_{GE}=\pm 20V$		100	nA
		Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$V_{GE}=15V$ $I_C=25A$		3.3	V
		Turn-on Time	$t_{on}$	$V_{CC}=600V$ $I_C = 25A$		1.2	$\mu\text{s}$
			Turn-off Time	$t_{off}$	$V_{GE}=\pm 15V$		
		$t_f$		$R_G = 51\Omega$		0.5	
		FWD	FWD	Reverse Current	$I_{RRM}$	$V_R=1200V$	
Reverse Recovery Time	$t_{rr}$					600	ns

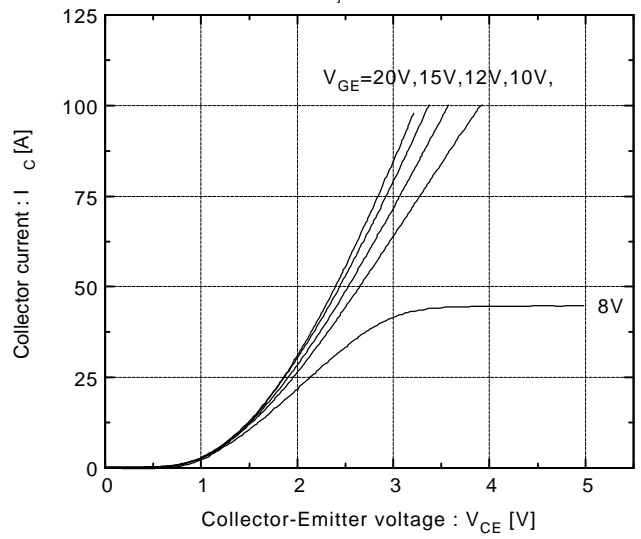
## ■ Thermal Characteristics

Items	Symbols	Test Conditions	Min.	Max.	Units
Thermal Resistance (1 device)	$R_{th(f-c)}$	Inverter IGBT		0.31	$^\circ\text{C/W}$
		Inverter FRD		0.85	
		Brake IGBT		0.63	
Contact Thermal Resistance	$R_{th(c-f)}$	With Thermal Compound	0.05 (typ.)		

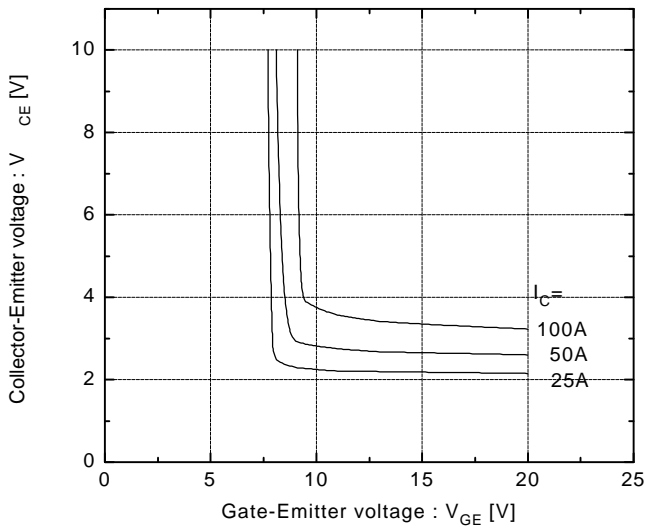
Collector current vs. Collector-Emittor voltage  
 $T_j=25^\circ\text{C}$



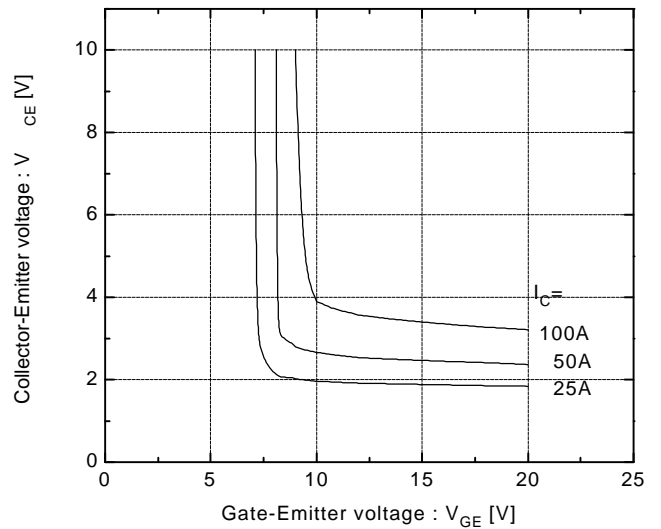
Collector current vs. Collector-Emittor voltage  
 $T_j=125^\circ\text{C}$



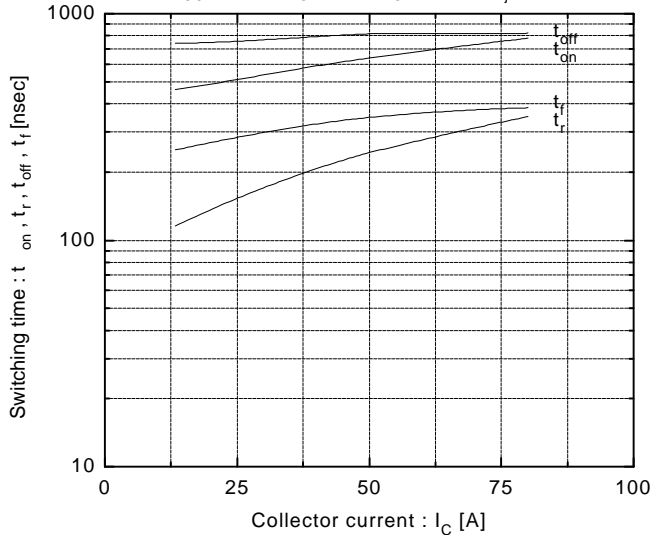
Collector-Emittor vs. Gate-Emittor voltage  
 $T_j=25^\circ\text{C}$



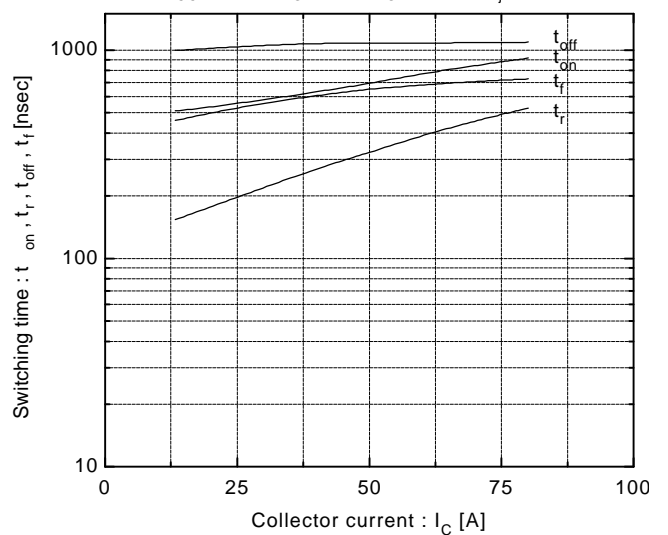
Collector-Emittor vs. Gate-Emittor voltage  
 $T_j=125^\circ\text{C}$



Switching time vs. Collector current  
 $V_{CC}=600\text{V}, R_G=24\Omega, V_{GE}=\pm 15\text{V}, T_j=25^\circ\text{C}$

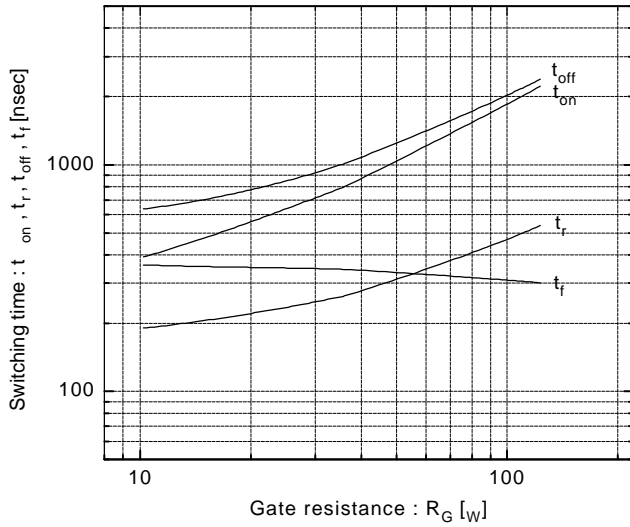


Switching time vs. Collector current  
 $V_{CC}=600\text{V}, R_G=24\Omega, V_{GE}=\pm 15\text{V}, T_j=125^\circ\text{C}$



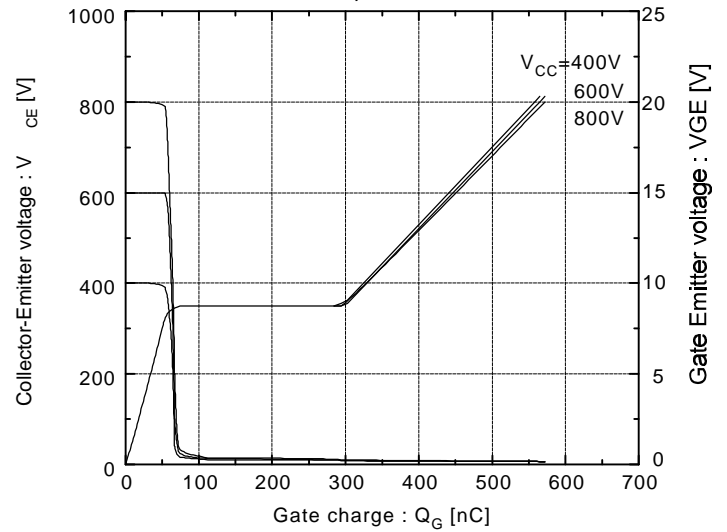
Switching time vs.  $R_G$

$V_{CC}=600V, I_C=50A, V_{GE}=\pm 15V, T_j=25^\circ C$



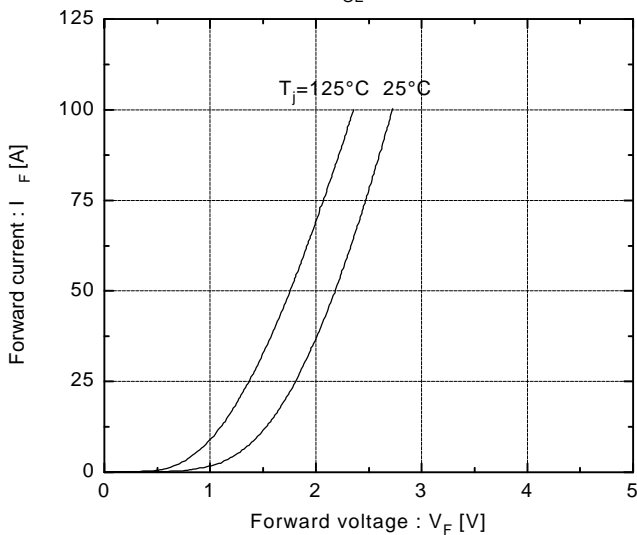
Dynamic input characteristics

$T_j=25^\circ C$



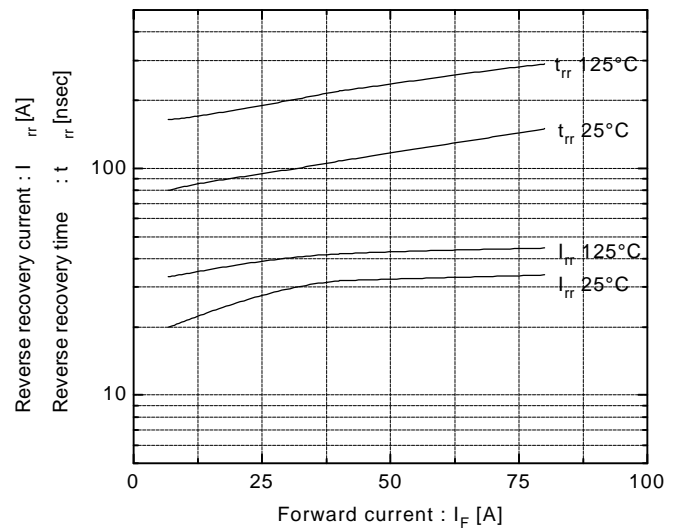
Forward current vs. Forward voltage

$V_{GE}=0V$

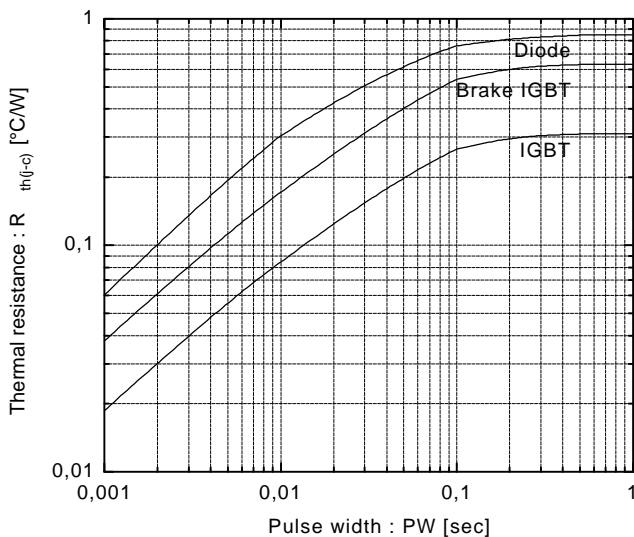


Reverse recovery characteristics

$t_{rr}, I_{rr}$  vs.  $I_F$

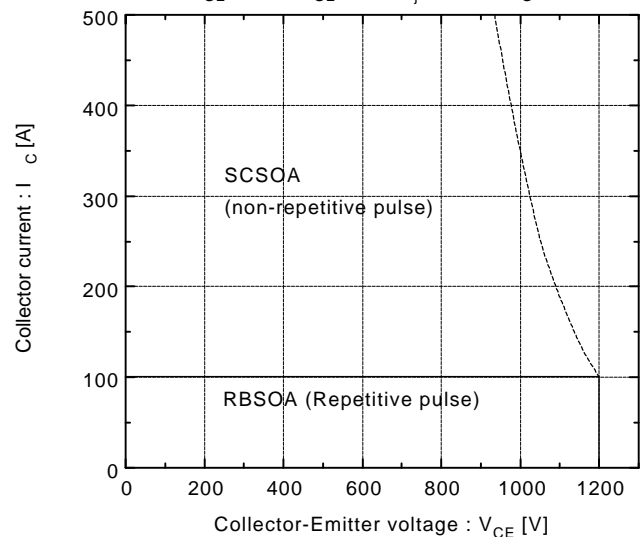


Transient thermal resistance



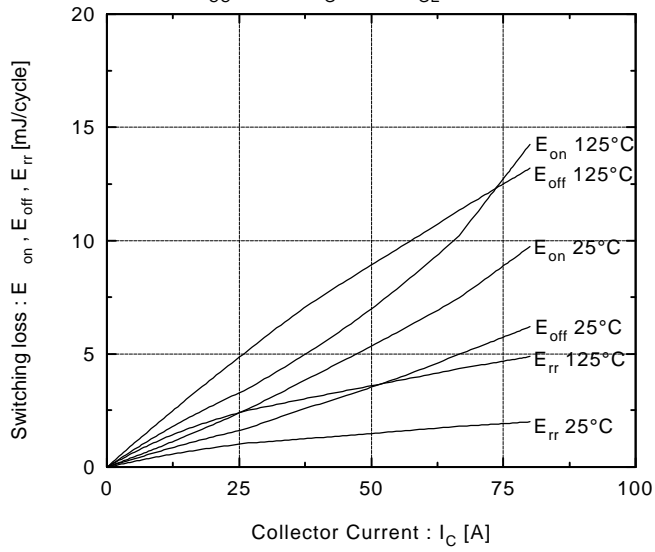
Reversed biased safe operating area

$+V_{GE}=15V, -V_{GE}\leq 15V, T_j\leq 125^\circ C, R_G\geq 24\Omega$



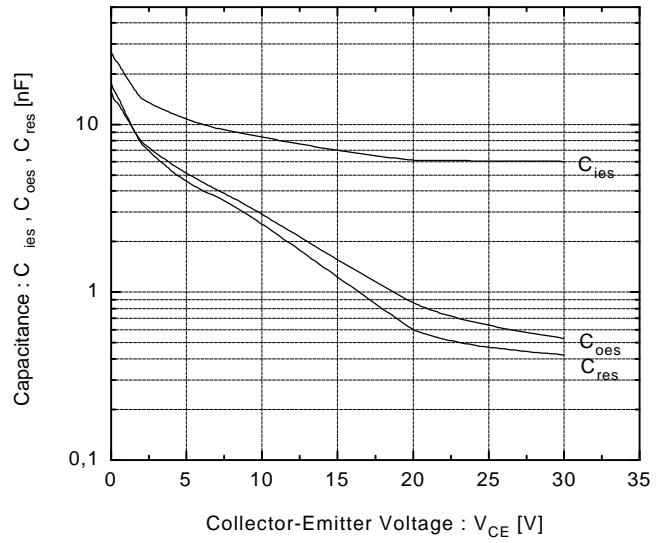
Switching loss vs. Collector current

$V_{CC}=600V$ ,  $R_G=24\Omega$ ,  $V_{GE}=\pm 15V$



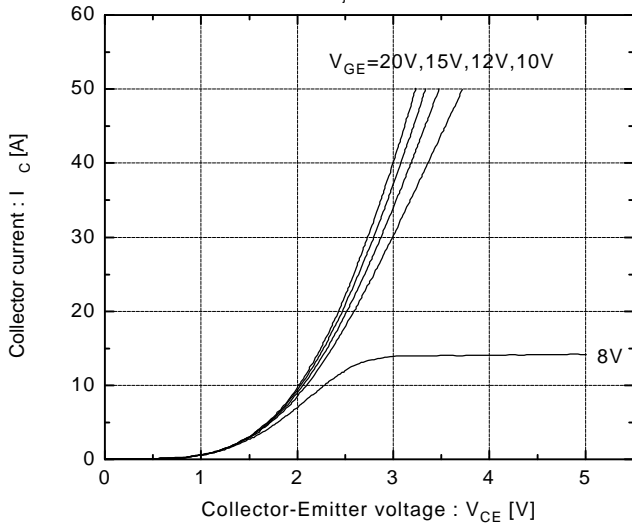
Capacitance vs. Collector-Emitter voltage

$T_j=25^\circ C$

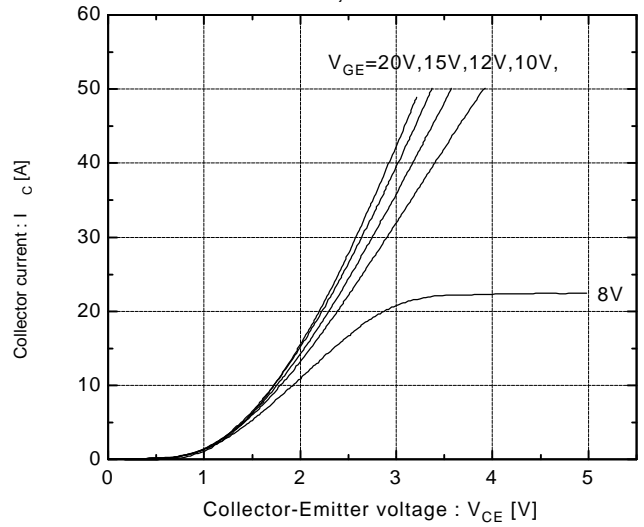


## Brake Chopper IGBT

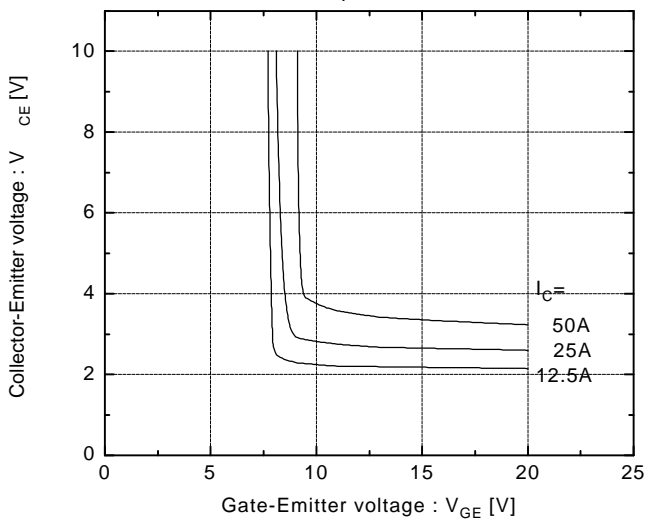
Collector current vs. Collector-Emitter voltage  
 $T_j=25^\circ\text{C}$



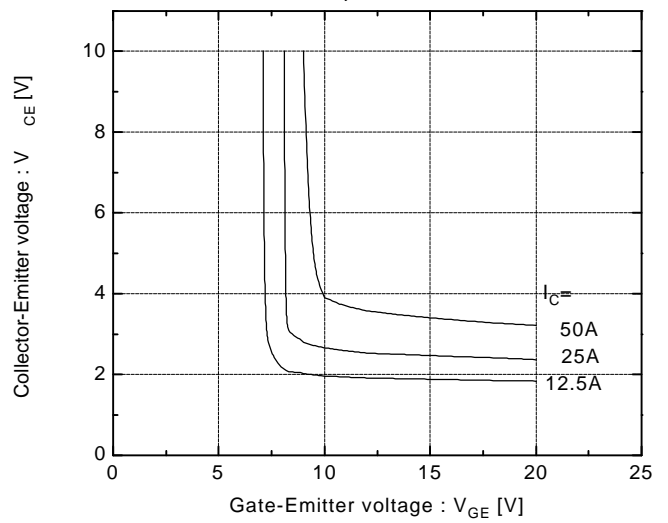
Collector current vs. Collector-Emitter voltage  
 $T_j=125^\circ\text{C}$



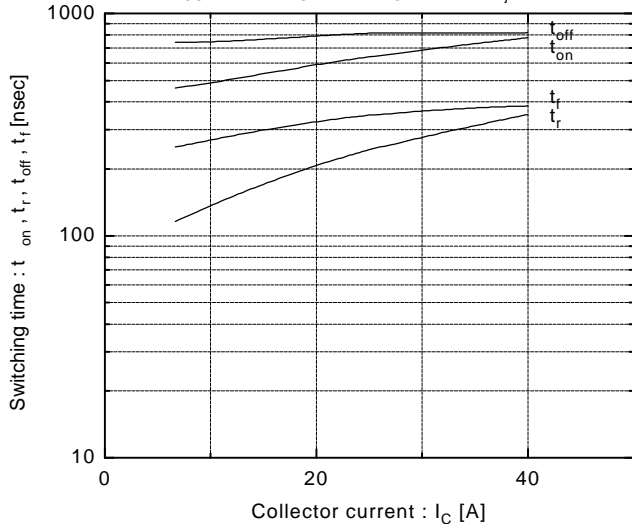
Collector-Emitter vs. Gate-Emitter voltage  
 $T_j=25^\circ\text{C}$



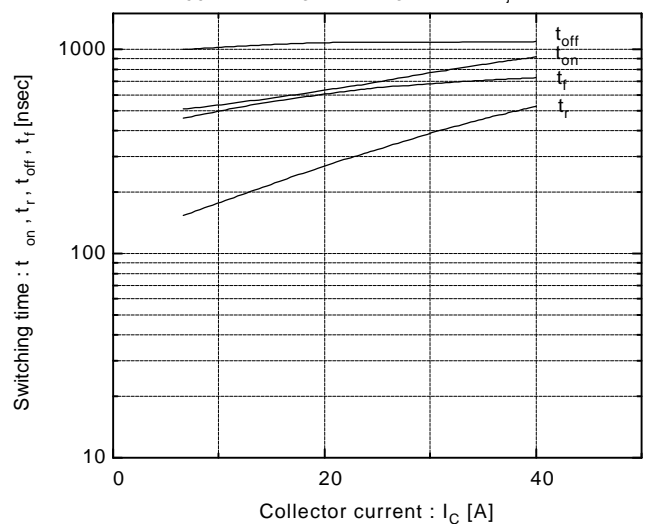
Collector-Emitter vs. Gate-Emitter voltage  
 $T_j=125^\circ\text{C}$



Switching time vs. Collector current  
 $V_{CC}=600\text{V}, R_G=51\Omega, V_{GE}=\pm 15\text{V}, T_j=25^\circ\text{C}$



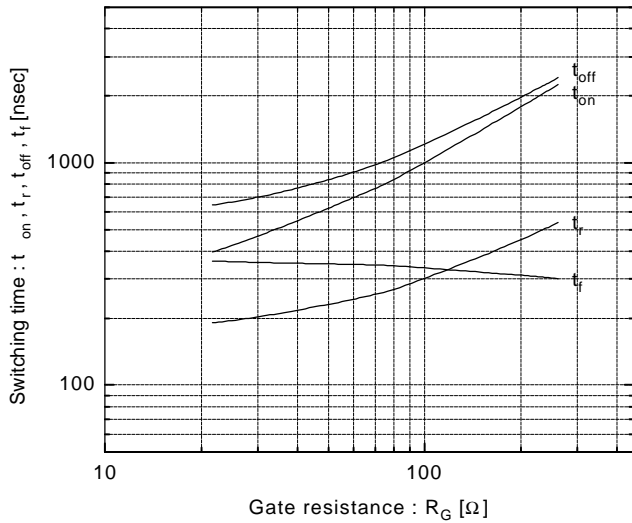
Switching time vs. Collector current  
 $V_{CC}=600\text{V}, R_G=51\Omega, V_{GE}=\pm 15\text{V}, T_j=125^\circ\text{C}$



## Brake Chopper IGBT

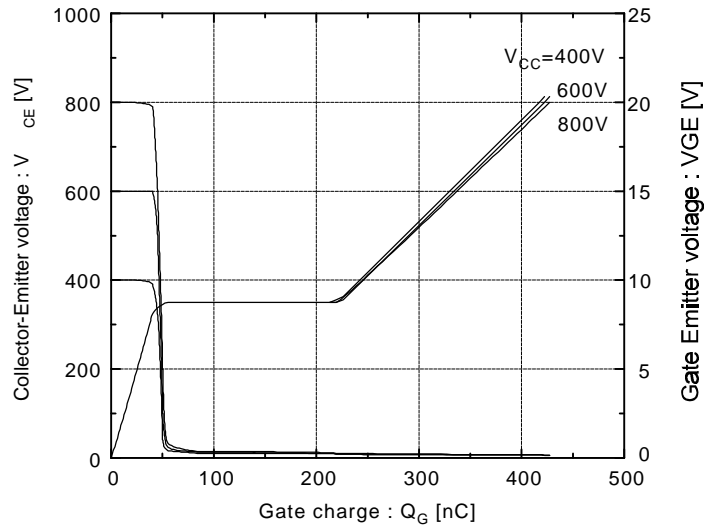
Switching time vs.  $R_G$

$V_{CC}=600V, I_C=25A, V_{GE}=\pm 15V, T_j=25^\circ C$



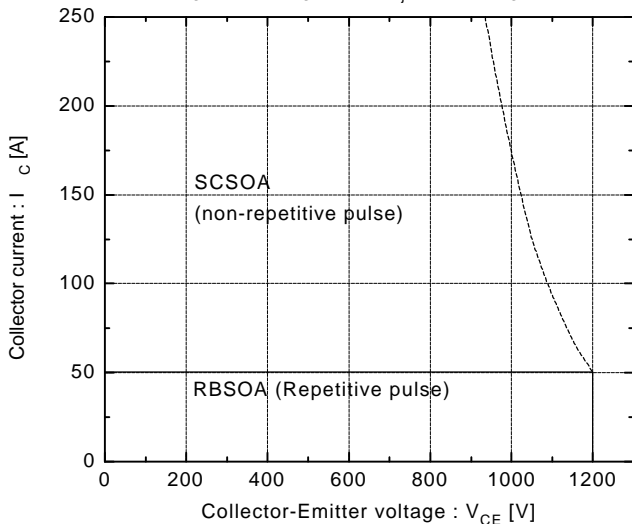
Dynamic input characteristics

$T_j=25^\circ C$



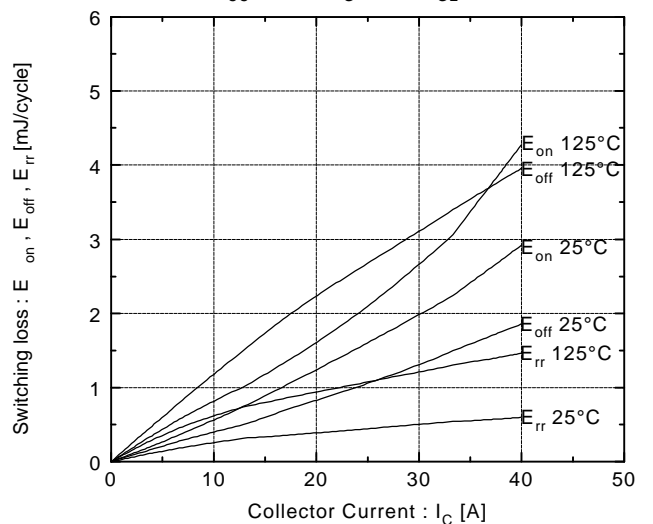
Reversed biased safe operating area

$+V_{GE}=15V, -V_{GE}\leq 15V, T_j\leq 125^\circ C, R_G\geq 51\Omega$



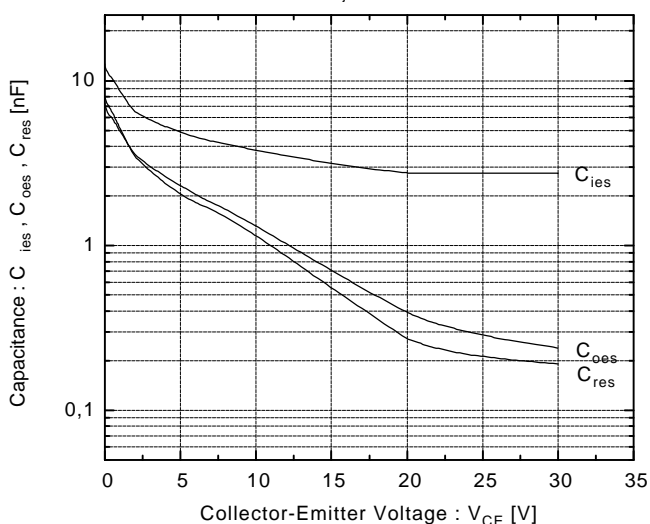
Switching loss vs. Collector current

$V_{CC}=600V, R_G=51\Omega, V_{GE}=\pm 15V$



Capacitance vs. Collector-Emitter voltage

$T_j=25^\circ C$



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