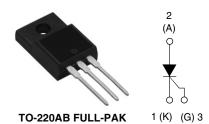




Vishay High Power Products

## Phase Control SCR TO-220AB FULL-PAK, 25 A



| PRODUCT SUMMARY                 |            |  |  |
|---------------------------------|------------|--|--|
| V <sub>T</sub> at 16 A < 1.25 V |            |  |  |
| I <sub>TSM</sub>                | 300 A      |  |  |
| V <sub>RRM</sub>                | 800/1200 V |  |  |

#### **DESCRIPTION/FEATURES**

The 25TTS...FP High Voltage Series of silicon controlled rectifiers are specifically designed for medium power switching and phase control applications. The glass passivation technology used has reliable operation up to 125 °C junction temperature.

Typical applications are in input rectification (soft start) and these products are designed to be used with Vishay HPP input diodes, switches and output rectifiers which are available in identical package outlines.

The fully isolated package ( $V_{INS} = 2500 \ V_{RMS}$ ) is UL E78996 approved. Plastic material  $94V_{Ro}$ .

This product has been designed and qualified for industrial level.

| OUTPUT CURRENT IN TYPICAL APPLICATIONS   |                     |                    |       |  |  |
|--|---------------------|--------------------|-------|--|--|
| APPLICATIONS   | SINGLE-PHASE BRIDGE | THREE-PHASE BRIDGE | UNITS |  |  |
| Capacitive input filter $T_A = 55$ °C, $T_J = 125$ °C, common heatsink of 1 °C/W | 18                  | 22                 | А     |  |  |

| MAJOR RATINGS AND CHARACTERISTICS |                              |             |       |  |
|-----------------------------------|------------------------------|-------------|-------|--|
| PARAMETER                         | TEST CONDITIONS              | VALUES      | UNITS |  |
| I <sub>T(AV)</sub>                | Sinusoidal waveform          | 16          | Λ     |  |
| I <sub>RMS</sub>                  |                              | 25          | Α     |  |
| $V_{RRM}/V_{DRM}$                 |                              | 800/1200    | V     |  |
| I <sub>TSM</sub>                  |                              | 300         | А     |  |
| V <sub>T</sub>                    | 16 A, T <sub>J</sub> = 25 °C | 1.25        | V     |  |
| dV/dt                             |                              | 500         | V/µs  |  |
| dl/dt                             |                              | 150         | A/μs  |  |
| TJ                                |                              | - 40 to 125 | °C    |  |

| VOLTAGE RATINGS |   |  |   |  |  |
|-----------------|---|--|---|--|--|
| PART NUMBER     | V <sub>RRM</sub> , MAXIMUM PEAK<br>REVERSE VOLTAGE<br>V | V <sub>DRM</sub> , MAXIMUM PEAK<br>DIRECT VOLTAGE<br>V | I <sub>RRM</sub> /I <sub>DRM</sub><br>AT 125 °C<br>mA |  |  |
| 25TTS08FP       | 800   | 10   |   |  |  |
| 25TTS12FP       | 1200  | 1200   | 10  |  |  |

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| ABSOLUTE MAXIMUM RATINGS                   |                                  |  |           |                    |
|--|----------------------------------|--|-----------|--------------------|
| PARAMETER                                  | SYMBOL                           | TEST CONDITIONS  | VALUES    | LINUTO             |
|  |                                  | TEST CONDITIONS  | TYP. MAX. | UNITS              |
| Maximum average on-state current           | I <sub>T(AV)</sub>               | T <sub>C</sub> = 85 °C, 180° conduction half sine wave           | 16        |                    |
| Maximum RMS on-state current               | I <sub>RMS</sub>                 |  | 25        | _                  |
| Maximum peak, one-cycle,                   | -                                | 10 ms sine pulse, rated V <sub>RRM</sub> applied                 | 300       | Α                  |
| non-repetitive surge current               | I <sub>TSM</sub>                 | 10 ms sine pulse, no voltage reapplied                           | 350       |                    |
| Maximum 12t for fusing                     | .0.                              | 10 ms sine pulse, rated V <sub>RRM</sub> applied                 | 450       | A <sup>2</sup> s   |
| Maximum I <sup>2</sup> t for fusing        | 1-1                              | 10 ms sine pulse, no voltage reapplied                           |           | ] A <sup>z</sup> s |
| Maximum I <sup>2</sup> √t for fusing       | I <sup>2</sup> √t                | t = 0.1 to 10 ms, no voltage reapplied                           | 6300      | A²√s               |
| Maximum on-state voltage drop              | $V_{TM}$                         | 16 A, T <sub>J</sub> = 25 °C                                     | 1.25      | V                  |
| On-state slope resistance                  | r <sub>t</sub>                   | T <sub>.I</sub> = 125 °C   | 12.0      | mΩ                 |
| Threshold voltage                          | $V_{T(TO)}$                      | - 1j= 125 C  | 1.0       | V                  |
| Maximum rayaraa and direct lookaga aurrant | 1 /1                             | $T_J = 25 ^{\circ}C$   | 0.5       |                    |
| Maximum reverse and direct leakage current | I <sub>RM</sub> /I <sub>DM</sub> | T <sub>J</sub> = 125 °C  | 10        | mA                 |
| Holding current                            | I <sub>H</sub>                   | Anode supply = 6 V, resistive load, initial I <sub>T</sub> = 1 A | - 100     | mA                 |
| Maximum latching current                   | ΙL                               | Anode supply = 6 V, resistive load                               | 200       |                    |
| Maximum rate of rise of off-state voltage  | dV/dt                            |  | 500       | V/µs               |
| Maximum rate of rise of turned-on current  | dl/dt                            |  | 150       | A/μs               |

| TRIGGERING                                  |                   |   |        |       |
|---|-------------------|---|--------|-------|
| PARAMETER                                   | SYMBOL            | TEST CONDITIONS   | VALUES | UNITS |
| Maximum peak gate power                     | $P_{GM}$          |   | 8.0    | W     |
| Maximum average gate power                  | $P_{G(AV)}$       |   | 2.0    |       |
| Maximum peak positive gate current          | + I <sub>GM</sub> |   | 1.5    | Α     |
| Maximum peak negative gate voltage          | - V <sub>GM</sub> |   | 10     | ٧     |
| Maximum required DC gate current to trigger | I <sub>GT</sub>   | Anode supply = 6 V, resistive load, T <sub>J</sub> = - 10 °C  | 60     | mA    |
|   |                   | Anode supply = 6 V, resistive load, T <sub>J</sub> = 25 °C    | 45     |       |
|   |                   | Anode supply = 6 V, resistive load, T <sub>J</sub> = 125 °C   | 20     |       |
| Maximum required DC gate voltage to trigger | $V_{\mathrm{GT}}$ | Anode supply = 6 V, resistive load, T <sub>J</sub> = - 10 °C  | 2.5    |       |
|   |                   | Anode supply = 6 V, resistive load, T <sub>J</sub> = 25 °C    | 2.0    | V     |
|   |                   | Anode supply = 6 V, resistive load, T <sub>J</sub> = 125 °C   | 1.0    | ]     |
| Maximum DC gate voltage not to trigger      | $V_{GD}$          | T = 195 °C V = Beted value                                    | 0.25   |       |
| Maximum DC gate current not to trigger      | $I_{GD}$          | $T_J = 125 ^{\circ}\text{C}, V_{DRM} = \text{Rated value}$ 2. |        | mA    |

| SWITCHING                     |                 |                          |        |       |
|-------------------------------|-----------------|--------------------------|--------|-------|
| PARAMETER                     | SYMBOL          | TEST CONDITIONS          | VALUES | UNITS |
| Typical turn-on time          | t <sub>gt</sub> | T <sub>J</sub> = 25 °C   | 0.9    |       |
| Typical reverse recovery time | t <sub>rr</sub> | T <sub>.1</sub> = 125 °C | 4      | μs    |
| Typical turn-off time         | t <sub>q</sub>  | 1j = 125 C               | 110    | ]     |



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| PARAMETER                                       |         | SYMBOL            | TEST CONDITIONS                      | VALUES      | UNITS      |
|---|---------|-------------------|--------------------------------------|-------------|------------|
| Maximum junction and storage temperature range  |         | $T_J$ , $T_{Stg}$ |                                      | - 40 to 125 | °C         |
| Maximum thermal resistance, junction to case    |         | R <sub>thJC</sub> | DC operation                         | 1.5         |            |
| Maximum thermal resistance, junction to ambient |         | R <sub>thJA</sub> |                                      | 62          | °C/W       |
| Typical thermal resistance, case to heatsink    |         | R <sub>thCS</sub> | Mounting surface, smooth and greased | 1.5         |            |
| Approximate weight                              |         |                   |                                      | 2           | g          |
| Approximate weight                              |         |                   |                                      | 0.07        | OZ.        |
| Mounting torque —                               | minimum |                   |                                      | 6 (5)       | kgf · cm   |
|   | maximum |                   |                                      | 12 (10)     | (lbf · in) |
| Madding daying                                  |         |                   | Occasional TO COOME FULL DAY (OANO)  | 25TTS0      | BFP        |
| Marking device                                  |         |                   | Case style TO-220AB FULL-PAK (94/V0) | 25TTS12FP   |            |

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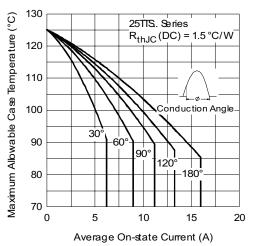


Fig. 1 - Current Rating Characteristics

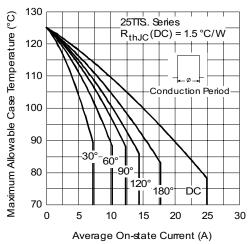


Fig. 2 - Current Rating Characteristics

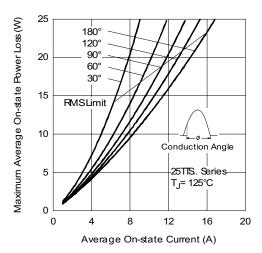


Fig. 3 - On-State Power Loss Characteristics

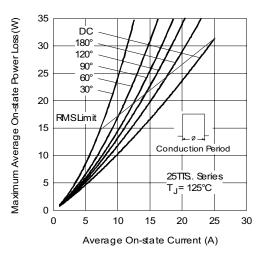
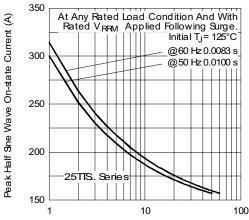


Fig. 4 - On-State Power Loss Characteristics



Number Of Equal Amplitude Half Cycle Current Pulses (N)

Fig. 5 - Maximum Non-Repetitive Surge Current

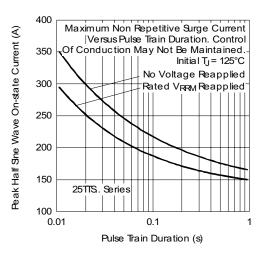


Fig. 6 - Maximum Non-Repetitive Surge Current



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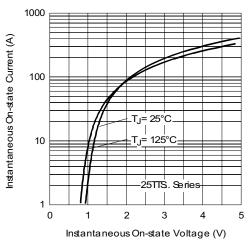


Fig. 7 - On-State Voltage Drop Characteristics

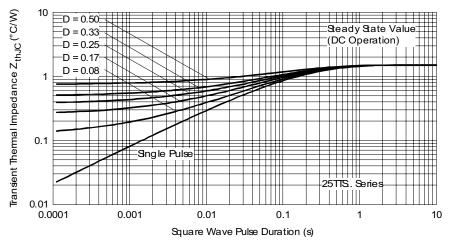


Fig. 8 - Thermal Impedance Z<sub>thJC</sub> Characteristics

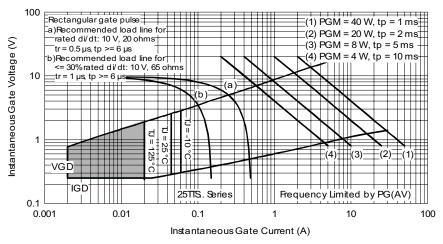


Fig. 9 - Gate Characteristics

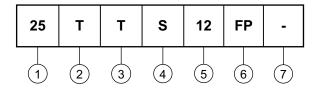
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#### **ORDERING INFORMATION TABLE**

Device code



- 1 Current rating (25 = 25 A)
- 2 Circuit configuration:

T = Single thyristor

3 - Package:

T = TO-220AB

4 - Type of silicon:

Standard recovery rectifier

- 6 FULL-PAK
- None = Standard production
  - PbF = Lead (Pb)-free

| LINKS TO RELATED DOCUMENTS                 |                                 |  |  |
|--|---------------------------------|--|--|
| Dimensions http://www.vishay.com/doc?95072 |                                 |  |  |
| Part marking information                   | http://www.vishay.com/doc?95069 |  |  |



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