

VI TELEFILTER**Filter Specification****TFH 44 C 1/5****Measurement condition**

Ambient temperature: 25 °C
 Input power level: 10 dBm
 Terminating impedances
 for input: 50 Ω || 0 pF
 for output: 50 Ω || 0 pF

Characteristics**Remark:**

Reference level for the relative attenuation a_{rel} of the TFH 44C is the insertion loss. The insertion loss a_e is defined as the insertion loss at the nominal frequency f_N . The centre frequency f_C is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e . The temperature coefficient of frequency Tc_f is valid for both the reference frequency f_C and the frequency response of the filter on the operating temperature.

D a t a		typ. value	tolerance/limit
Insertion loss (Reference level)	a_e	22,6 dB	max. 24,0 dB
Nominal frequency	f_N	-	44,0 MHz
Centre frequency	f_C	44,0 MHz	-
Passband	PB		$f_N \pm 2,8$ MHz
Passband variation	p-p	0,45 dB	0,60 dB
3 dB bandwidth	BW	8,11 MHz	min. 8,00 MHz
Relative attenuation	a_{rel}		
	$f_N \pm 4,00$ MHz		max. 3 dB
	$f_N \pm 4,80$ MHz $f_N \pm 15$ MHz	42 dB	min. 40 dB
Group delay variation in PB		55 ns	max. 70 ns
Temperature coefficient of frequency (Tc_f)		-75 ppm/K	
Frequency deviation of f_C over temperature T:		$\Delta f_C(\text{Hz}) = Tc_f(\text{ppm/K}) \times (T - T_A) \times f_{CAT}(\text{MHz})$	
Operating temperature		25 °C	
Storage temperature range		- 25..... + 85 °C	

Generated: _____**Checked / approved:** _____

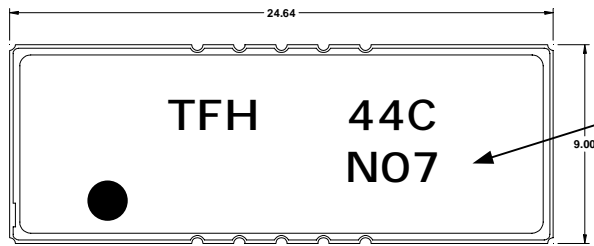
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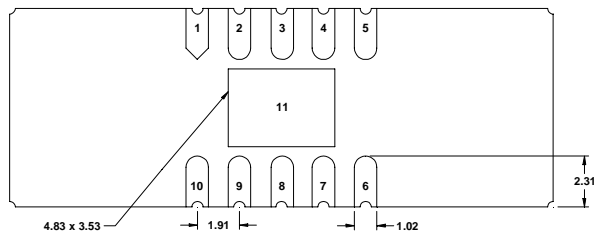
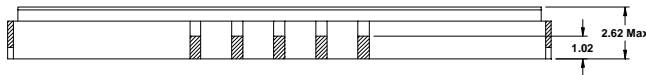
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VI TELEFILTER**Filter Specification****TFH 44 C 2/5****Construction, pin configuration and 50 Ω - matching network**

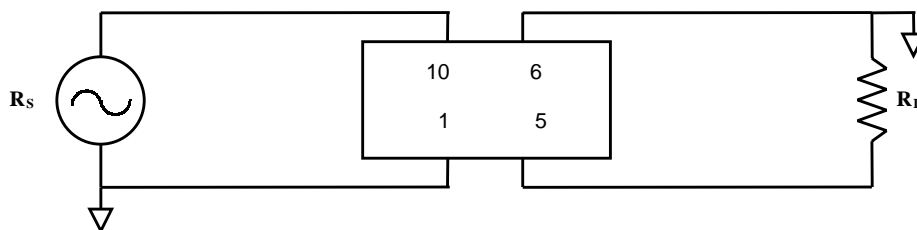
(All dimensions in mm)



Datecode: Year+week
 L 1999
 M 2000
 N 2001

**Pin Configuration**

Input: 10
 Input Return: 1
 Output: 5
 Output Return: 6
 Ground: 2,3,4,7,8,9,11

50 Ohm test circuit

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VI TELEFILTER**Filter Specification****TFH 44 C 3/5****Stability characteristics**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Damp heat: 25 °C to 55°C / 95% r.H. / 10 cycles
(cycle) DIN IEC 68 - 2 – 30 Db
4. Resistance to solder heat (reflow): max. 2 times reflow process;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

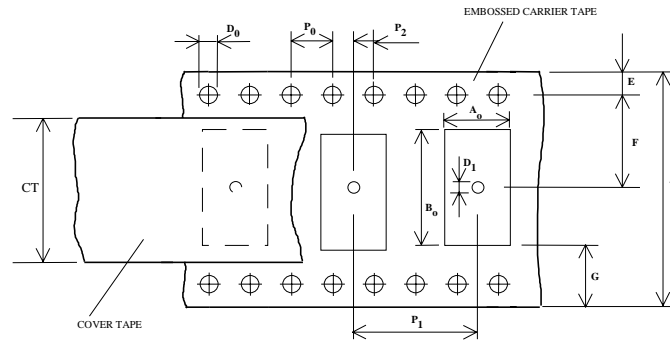
Packing

tape & reel: IEC 286 - 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

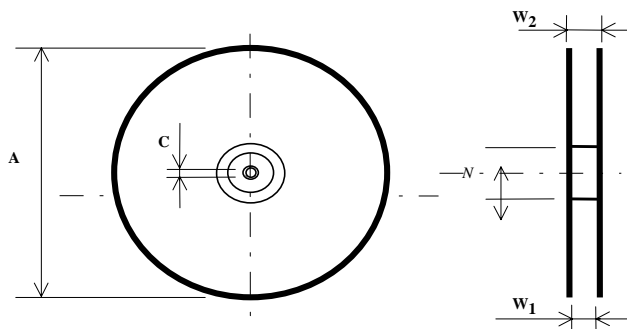
max. pieces of filters per reel: 1000
reel of empty components at start: min 300 mm
reel of empty components at start including leader: min 500 mm
trailer: min 300 mm

Tape (all dimensions in mm)

W	:	44	± 0,3
Po	:	4	± 0,1
Do	:	1,5	+ 0,1
E	:	1,75	± 0,1
F	:	20,25	± 0,05
G (min)	:	0,75	
P2	:	2	± 0,05
P1	:	16	± 0,1
D1(min)	:	2,0	
Ao	:	9,3	± 0,1
Bo	:	24,9	± 0,1
CT	:	38	± 0,2

**Reel (all dimensions in mm):**

A	:	330
W1	:	46
W2 (max)	:	50
N (min)	:	100
C	:	13 ± 0,2



The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. The marking of the filters is able to read if the view is directed on the upper side of the carrier tape with the sprocket holes on the right side of the tape.

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Air reflow temperature conditions

1st and 2nd air reflow profile

Name:	pre-heating periods	main-heating periods	peak temperature
Temperature:	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
Time:	60 sec. - 90 sec.	20 sec. - 25 sec.	

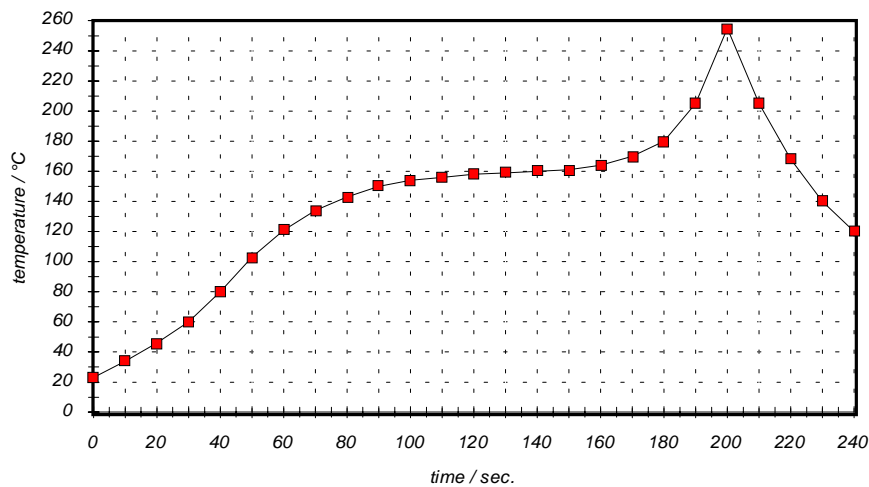
Chip-mount air reflow profile

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

VI TELEFILTER**Filter Specification****TFH 44 C 5/5****History**

version	reason of changes	name	date
1.0	generate extended specification	Pfeiffer	22.02.2001
1.1	- relative attenuation $f_N \pm 4,80\text{MHz} \dots\dots\dots f_N \pm 15\text{ MHz} : \text{min } 40\text{ dB}$ - passband variation : 0,60 dB - change typical values	Pfeiffer	08.03.2001
1.2	- change tape dimensions	Pfeiffer	13.03.2001

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