

**2M-BIT CMOS STATIC RAM  
128K-WORD BY 16-BIT  
EXTENDED TEMPERATURE OPERATION**

**Description**

The  $\mu$ PD442002-X is a high speed, low power, 2,097,152 bits (131,072 words by 16 bits) CMOS static RAM.

The  $\mu$ PD442002-X is packed in 48-pin TAPE FBGA.

**Features**

- 131,072 words by 16 bits organization
- ★ • Fast access time : 70, 85, 100 ns (MAX.)
- Byte data control : /LB (I/O1 to I/O8), /UB (I/O9 to I/O16)
- Low voltage operation :  $V_{CC} = 2.7$  to  $3.6$  V (-BB70X)  
 $V_{CC} = 2.2$  to  $3.6$  V (-BC70X)  
 $V_{CC} = 1.8$  to  $2.2$  V (-DD85X, -DD10X)
- Low  $V_{CC}$  data retention : 1.0 V (MIN.)
- Operating ambient temperature :  $T_A = -25$  to  $+85$  °C
- Output Enable input for easy application

★ $\mu$ PD442002	Access time ns (MAX.)	Operating supply voltage V	Operating ambient temperature °C	Supply current		
				At operating mA (MAX.)	At standby $\mu$ A (MAX.)	At data retention $\mu$ A (MAX.)
-BB70X	70	2.7 to 3.6	-25 to +85	30	4	2
-BC70X	70	2.2 to 3.6				
-DD85X, -DD10X	85, 100	1.8 to 2.2		15	3	

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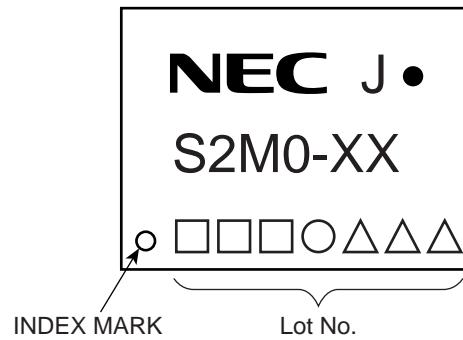
★ Ordering Information

Part number	Package	Access time ns (MAX.)	Operating supply voltage V	Operating temperature °C
μPD442002F9-BB70X-BC2-A <sup>Note</sup>	48-pin TAPE FBGA (8×6)	70	2.7 to 3.6	-25 to +85
μPD442002F9-BC70X-BC2-A <sup>Note</sup>		70	2.2 to 3.6	
μPD442002F9-DD85X-BC2-A <sup>Note</sup>		85	1.8 to 2.2	
μPD442002F9-DD10X-BC2-A <sup>Note</sup>		100		

**Note** Lead-free product

★ Marking Image

Part number	Marking (XX)
μPD442002F9-BB70X-BC2-A	B2
μPD442002F9-BC70X-BC2-A	C2
μPD442002F9-DD85X-BC2-A	D3
μPD442002F9-DD10X-BC2-A	D4

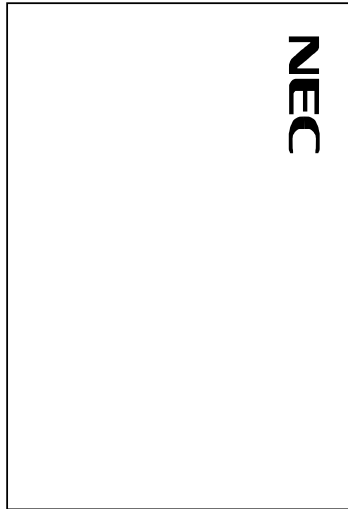


**Pin Configuration**

/xxx indicates active low signal.

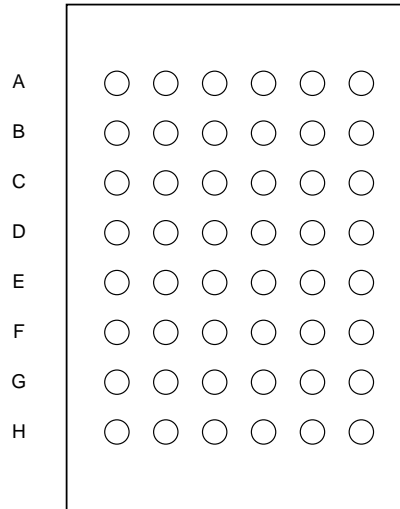
**48-pin TAPE FBGA (8x6)**

**Top View**



1 2 3 4 5 6

**Bottom View**



6 5 4 3 2 1

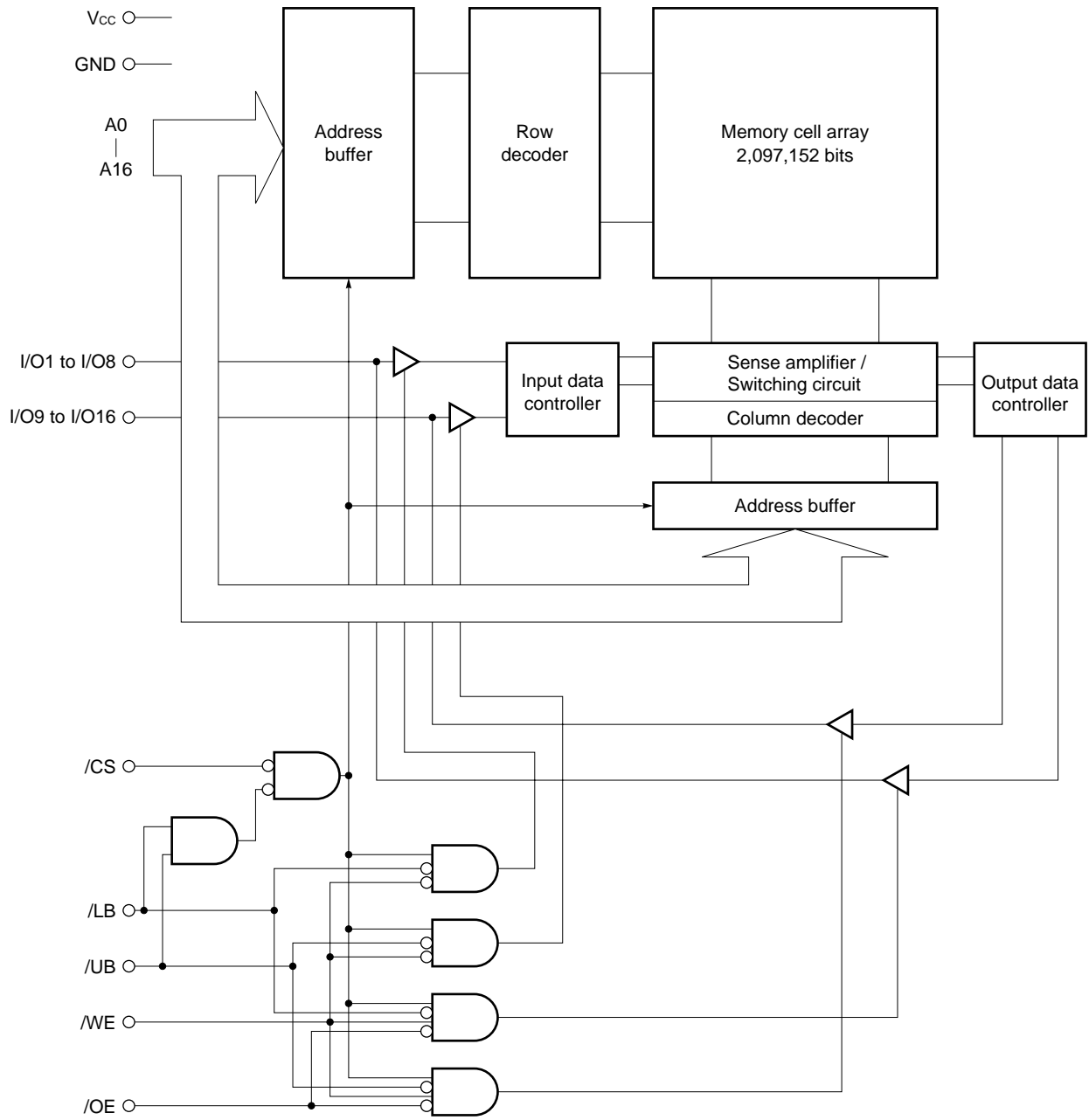
	1	2	3	4	5	6
A	/LB	/OE	A0	A1	A2	NC
B	I/O9	/UB	A3	A4	/CS	I/O1
C	I/O10	I/O11	A5	A6	I/O2	I/O3
D	GND	I/O12	NC	A7	I/O4	V <sub>cc</sub>
E	V <sub>cc</sub>	I/O13	NC	A16	I/O5	GND
F	I/O15	I/O14	A14	A15	I/O6	I/O7
G	I/O16	NC	A12	A13	/WE	I/O8
H	NC	A8	A9	A10	A11	NC

	6	5	4	3	2	1
A	NC	A2	A1	A0	/OE	/LB
B	I/O1	/CS	A4	A3	/UB	I/O9
C	I/O3	I/O2	A6	A5	I/O11	I/O10
D	V <sub>cc</sub>	I/O4	A7	NC	I/O12	GND
E	GND	I/O5	A16	NC	I/O13	V <sub>cc</sub>
F	I/O7	I/O6	A15	A14	I/O14	I/O15
G	I/O8	/WE	A13	A12	NC	I/O16
H	NC	A11	A10	A9	A8	NC

- A0 to A16 : Address inputs
- I/O1 to I/O16 : Data inputs / outputs
- /CS : Chip Select
- /WE : Write Enable
- /OE : Output Enable
- /LB, /UB : Byte data select
- V<sub>cc</sub> : Power supply
- GND : Ground
- NC : No Connection

**Remark** Refer to **Package Drawing** for the index mark.

Block Diagram



Truth Table

/CS	/OE	/WE	/LB	/UB	Mode	I/O		Supply current
						I/O1 to I/O8	I/O9 to I/O16	
H	×	×	×	×	Not selected	High-Z	High-Z	I <sub>SB</sub>
×	×	×	H	H	Not selected	High-Z	High-Z	
L	H	H	L	×	Output disable	High-Z	High-Z	I <sub>CCA</sub>
			×	L	Output disable	High-Z	High-Z	
	L	H	L	L	Word read	D <sub>OUT</sub>	D <sub>OUT</sub>	
			L	H	Lower byte read	D <sub>OUT</sub>	High-Z	
			H	L	Upper byte read	High-Z	D <sub>OUT</sub>	
	×	L	L	L	Word write	D <sub>IN</sub>	D <sub>IN</sub>	
			L	H	Lower byte write	D <sub>IN</sub>	High-Z	
			H	L	Upper byte write	High-Z	D <sub>IN</sub>	

Remark × : V<sub>IH</sub> or V<sub>IL</sub>

**Electrical Specifications**

**Absolute Maximum Ratings**

Parameter	Symbol	Condition	Rating		Unit
			-BB70X, -BC70X	-DD85X, -DD10X	
Supply voltage	V <sub>CC</sub>		-0.5 <sup>Note</sup> to +4.0	-0.5 <sup>Note</sup> to +2.7	V
Input / Output voltage	V <sub>T</sub>		-0.5 <sup>Note</sup> to V <sub>CC</sub> +0.4 (4.0 V MAX.)	-0.5 <sup>Note</sup> to V <sub>CC</sub> +0.4 (2.7 V MAX.)	V
Operating ambient temperature	T <sub>A</sub>		-25 to +85	-25 to +85	°C
Storage temperature	T <sub>stg</sub>		-55 to +125	-55 to +125	°C

**Note** -3.0 V (MIN.) (Pulse width : 30 ns)

**Caution** Exposing the device to stress above those listed in Absolute Maximum Rating could cause permanent damage. The device is not meant to be operated under conditions outside the limits described in the operational section of this specification. Exposure to Absolute Maximum Rating conditions for extended periods may affect device reliability.

**Recommended Operating Conditions**

Parameter	Symbol	Condition	-BB70X		-BC70X		-DD85X, -DD10X		Unit
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	
Supply voltage	V <sub>CC</sub>		2.7	3.6	2.2	3.6	1.8	2.2	V
High level input voltage	V <sub>IH</sub>	2.7 V ≤ V <sub>CC</sub> ≤ 3.6 V	2.4	V <sub>CC</sub> +0.4	2.4	V <sub>CC</sub> +0.4	-	-	V
		2.2 V ≤ V <sub>CC</sub> < 2.7 V	-	-	2.0	V <sub>CC</sub> +0.3	-	-	
		1.8 V ≤ V <sub>CC</sub> < 2.2 V	-	-	-	-	1.6	V <sub>CC</sub> +0.2	
Low level input voltage	V <sub>IL</sub>		-0.3 <sup>Note</sup>	+0.5	-0.3 <sup>Note</sup>	+0.4	-0.2 <sup>Note</sup>	+0.2	V
Operating ambient temperature	T <sub>A</sub>		-25	+85	-25	+85	-25	+85	°C

**Note** -1.0 V (MIN.) (Pulse width : 20 ns)

**Capacitance (T<sub>A</sub> = 25°C, f = 1 MHz)**

Parameter	Symbol	Test condition	MIN.	TYP.	MAX.	Unit
Input capacitance	C <sub>IN</sub>	V <sub>IN</sub> = 0 V			8	pF
Input / Output capacitance	C <sub>I/O</sub>	V <sub>I/O</sub> = 0 V			10	pF

- Remarks**
1. V<sub>IN</sub> : Input voltage  
V<sub>I/O</sub> : Input / Output voltage
  2. These parameters are not 100% tested.

DC Characteristics (Recommended Operating Conditions Unless Otherwise Noted) (1/2)

Parameter	Symbol	Test condition	-BB70X			Unit	
			MIN.	TYP.	MAX.		
Input leakage current	I <sub>LI</sub>	V <sub>IN</sub> = 0 V to V <sub>CC</sub>	-1.0		+1.0	μA	
I/O leakage current	I <sub>LO</sub>	V <sub>I/O</sub> = 0 V to V <sub>CC</sub> , /CS = V <sub>IH</sub> or /WE = V <sub>IL</sub> or /OE = V <sub>IH</sub>	-1.0		+1.0	μA	
Operating supply current	I <sub>CCA1</sub>	/CS = V <sub>IL</sub> , I <sub>I/O</sub> = 0 mA, Minimum cycle time		-	30	mA	
	I <sub>CCA2</sub>	/CS = V <sub>IL</sub> , I <sub>I/O</sub> = 0 mA, Cycle time = ∞		-	4		
	I <sub>CCA3</sub>	/CS ≤ 0.2 V, Cycle time = 1 μs, I <sub>I/O</sub> = 0 mA, V <sub>IL</sub> ≤ 0.2 V, V <sub>IH</sub> ≥ V <sub>CC</sub> - 0.2 V		-	4		
Standby supply current	I <sub>SB</sub>	/CS = V <sub>IH</sub> or /LB = /UB = V <sub>IH</sub>		-	0.6	mA	
	I <sub>SB1</sub>	/CS ≥ V <sub>CC</sub> - 0.2 V		0.3	4		μA
	I <sub>SB2</sub>	/LB = /UB ≥ V <sub>CC</sub> - 0.2 V, /CS ≤ 0.2 V		0.3	4		
High level output voltage	V <sub>OH</sub>	I <sub>OH</sub> = -0.5 mA	2.4			V	
Low level output voltage	V <sub>OL</sub>	I <sub>OL</sub> = 1.0 mA			0.4	V	

**Remark** V<sub>IN</sub> : Input voltage

V<sub>I/O</sub> : Input / Output voltage

DC Characteristics (Recommended Operating Conditions Unless Otherwise Noted) (2/2)

Parameter	Symbol	Test condition	-BC70X			-DD85X, -DD10X			Unit
			MIN.	TYP.	MAX.	MIN.	TYP.	MAX.	
Input leakage current	I <sub>LI</sub>	V <sub>IN</sub> = 0 V to V <sub>CC</sub>	-1.0		+1.0	-1.0		+1.0	μA
I/O leakage current	I <sub>LO</sub>	V <sub>I/O</sub> = 0 V to V <sub>CC</sub> , /CS = V <sub>IH</sub> or /WE = V <sub>IL</sub> or /OE = V <sub>IH</sub>	-1.0		+1.0	-1.0		+1.0	μA
Operating supply current	I <sub>CCA1</sub>	/CS = V <sub>IL</sub> , I <sub>I/O</sub> = 0 mA, Minimum cycle time	V <sub>CC</sub> ≤ 2.7 V	-	30	-	-	-	mA
			V <sub>CC</sub> ≤ 2.2 V	-	25	-	-	15	
			V <sub>CC</sub> ≤ 2.2 V	-	-	-	-	15	
	I <sub>CCA2</sub>	/CS = V <sub>IL</sub> , I <sub>I/O</sub> = 0 mA, Cycle time = ∞	V <sub>CC</sub> ≤ 2.7 V	-	4	-	-	-	mA
			V <sub>CC</sub> ≤ 2.2 V	-	2	-	-	-	
			V <sub>CC</sub> ≤ 2.2 V	-	-	-	-	1	
	I <sub>CCA3</sub>	/CS ≤ 0.2 V, Cycle time = 1 μs, I <sub>I/O</sub> = 0 mA, V <sub>IL</sub> ≤ 0.2 V, V <sub>IH</sub> ≥ V <sub>CC</sub> - 0.2 V	V <sub>CC</sub> ≤ 2.7 V	-	4	-	-	-	mA
			V <sub>CC</sub> ≤ 2.7 V	-	3	-	-	-	
			V <sub>CC</sub> ≤ 2.2 V	-	-	-	-	3	
Standby supply current	I <sub>SB</sub>	/CS = V <sub>IH</sub> or /LB = /UB = V <sub>IH</sub>	V <sub>CC</sub> ≤ 2.7 V	-	0.6	-	-	-	mA
			V <sub>CC</sub> ≤ 2.7 V	-	0.6	-	-	-	
			V <sub>CC</sub> ≤ 2.2 V	-	-	-	-	0.6	
	I <sub>SB1</sub>	/CS ≥ V <sub>CC</sub> - 0.2 V	V <sub>CC</sub> ≤ 2.7 V	0.3	4	-	-	-	μA
			V <sub>CC</sub> ≤ 2.7 V	0.25	3.5	-	-	-	
			V <sub>CC</sub> ≤ 2.2 V	-	-	0.2	3	-	
	I <sub>SB2</sub>	/LB = /UB ≥ V <sub>CC</sub> - 0.2 V, /CS ≤ 0.2 V	V <sub>CC</sub> ≤ 2.7 V	0.3	4	-	-	-	μA
			V <sub>CC</sub> ≤ 2.7 V	0.25	3.5	-	-	-	
			V <sub>CC</sub> ≤ 2.2 V	-	-	0.2	3	-	
High level output voltage	V <sub>OH</sub>	I <sub>OH</sub> = -0.5 mA	V <sub>CC</sub> ≤ 2.7 V	2.4		-			V
			V <sub>CC</sub> ≤ 2.7 V	1.8		-			
			V <sub>CC</sub> ≤ 2.2 V	-		1.5			
Low level output voltage	V <sub>OL</sub>	I <sub>OL</sub> = 1.0 mA	V <sub>CC</sub> ≤ 2.7 V		0.4			-	V
			V <sub>CC</sub> ≤ 2.7 V		0.4			-	
			V <sub>CC</sub> ≤ 2.2 V		-			0.4	

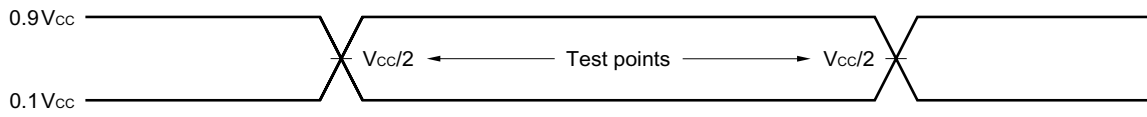
**Remark** V<sub>IN</sub> : Input voltage  
V<sub>I/O</sub> : Input / Output voltage



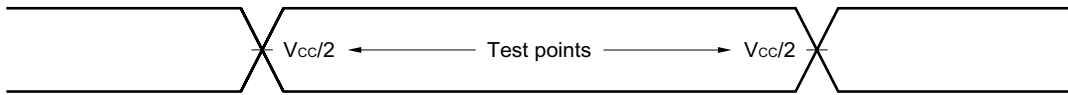
AC Characteristics (Recommended Operating Conditions Unless Otherwise Noted)

AC Test Conditions

Input Waveform (Rise and Fall Time  $\leq 5$  ns)



Output Waveform



Output Load

[ -BB70X ]

1TTL + 50 pF

[ -BC70X, -DD85X, -DD10X ]

1TTL + 30 pF

★ Read Cycle (1/2)

Parameter	Symbol	V <sub>CC</sub> ≥ 2.7 V		Unit	Condition
		-BB70X			
		MIN.	MAX.		
Read cycle time	t <sub>RC</sub>	70		ns	
Address access time	t <sub>AA</sub>		70	ns	Note 1
/CS access time	t <sub>ACS</sub>		70	ns	
/OE to output valid	t <sub>OE</sub>		35	ns	
/LB, /UB to output valid	t <sub>BA</sub>		70	ns	
Output hold from address change	t <sub>OH</sub>	10		ns	
/CS to output in low impedance	t <sub>LZ</sub>	10		ns	Note 2
/OE to output in low impedance	t <sub>OLZ</sub>	5		ns	
/LB, /UB to output in low impedance	t <sub>BLZ</sub>	10		ns	
/CS to output in high impedance	t <sub>HZ</sub>		25	ns	
/OE to output in high impedance	t <sub>OHZ</sub>		25	ns	
/LB, /UB to output in high impedance	t <sub>BHZ</sub>		25	ns	

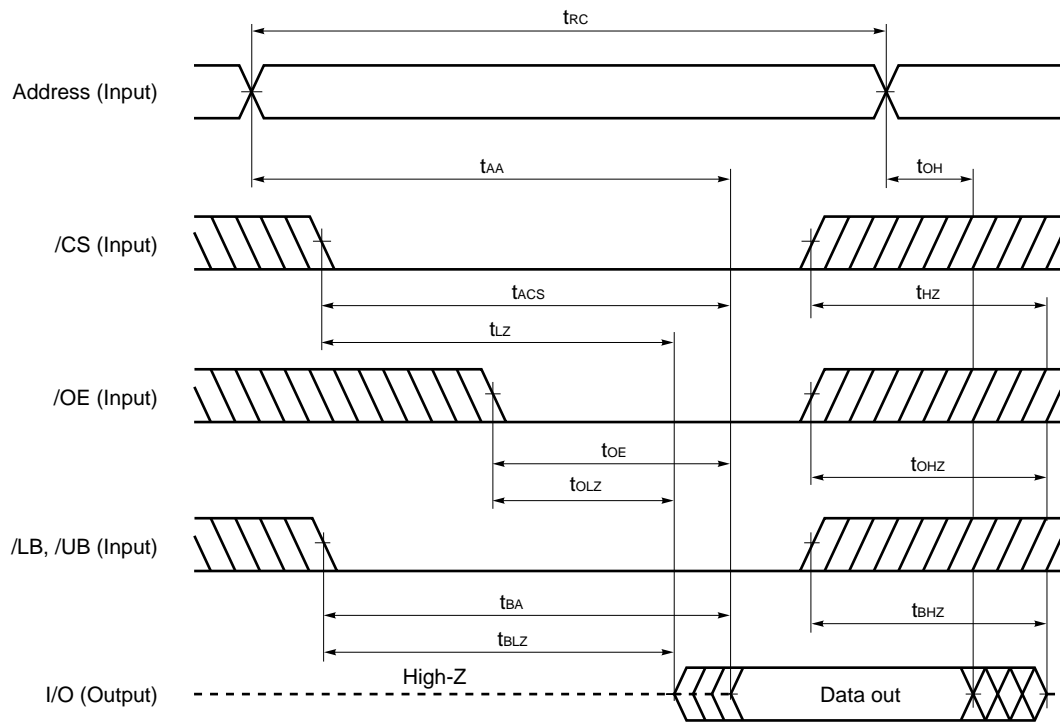
- Notes 1. The output load is 1TTL + 50 pF.  
 2. The output load is 1TTL + 5 pF.

★ Read Cycle (2/2)

Parameter	Symbol	V <sub>CC</sub> ≥ 2.2 V		V <sub>CC</sub> ≥ 1.8 V				Unit	Condition
		-BC70X		-DD85X		-DD10X			
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Read cycle time	t <sub>RC</sub>	70		85		100		ns	
Address access time	t <sub>AA</sub>		70		85		100	ns	Note 1
/CS access time	t <sub>ACS</sub>		70		85		100	ns	
/OE to output valid	t <sub>OE</sub>		35		40		50	ns	
/LB, /UB to output valid	t <sub>BA</sub>		70		85		100	ns	
Output hold from address change	t <sub>OH</sub>	10		10		10		ns	
/CS to output in low impedance	t <sub>LZ</sub>	10		10		10		ns	Note 2
/OE to output in low impedance	t <sub>OLZ</sub>	5		5		5		ns	
/LB, /UB to output in low impedance	t <sub>BLZ</sub>	10		10		10		ns	
/CS to output in high impedance	t <sub>HZ</sub>		25		30		35	ns	
/OE to output in high impedance	t <sub>OHZ</sub>		25		30		35	ns	
/LB, /UB to output in high impedance	t <sub>BHZ</sub>		25		30		35	ns	

- Notes 1. The output load is 1TTL + 30 pF.  
 2. The output load is 1TTL + 5 pF.

Read Cycle Timing Chart



**Remark** In read cycle, /WE should be fixed to high level.

★ Write Cycle (1/2)

Parameter	Symbol	V <sub>CC</sub> ≥ 2.7 V		Unit	Condition
		-BB70X			
		MIN.	MAX.		
Write cycle time	t <sub>wc</sub>	70		ns	
/CS to end of write	t <sub>cw</sub>	55		ns	
/LB, /UB to end of write	t <sub>bw</sub>	55		ns	
Address valid to end of write	t <sub>aw</sub>	55		ns	
Address setup time	t <sub>as</sub>	0		ns	
Write pulse width	t <sub>wp</sub>	50		ns	
Write recovery time	t <sub>wr</sub>	0		ns	
Data valid to end of write	t <sub>dw</sub>	30		ns	
Data hold time	t <sub>dh</sub>	0		ns	
/WE to output in high impedance	t <sub>whz</sub>		25	ns	Note
Output active from end of write	t <sub>ow</sub>	5		ns	

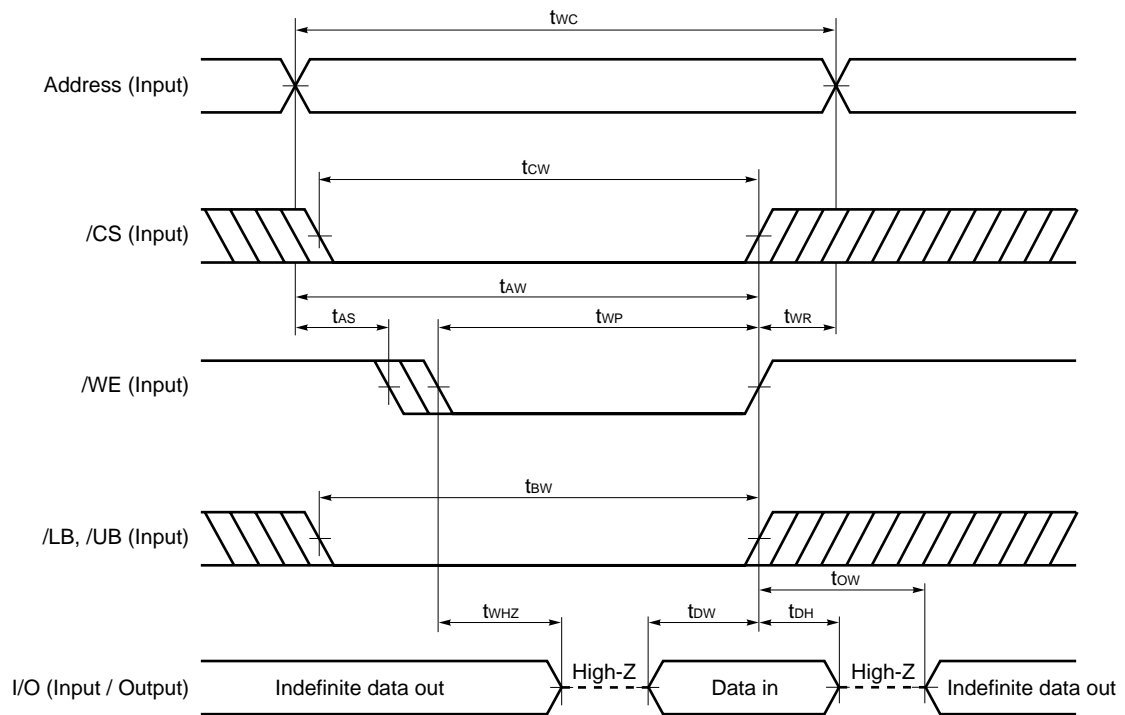
**Note** The output load is 1TTL + 5 pF.

★ Write Cycle (2/2)

Parameter	Symbol	V <sub>CC</sub> ≥ 2.2 V		V <sub>CC</sub> ≥ 1.8 V				Unit	Condition
		-BC70X		-DD85X		-DD10X			
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Write cycle time	t <sub>wc</sub>	70		85		100		ns	
/CS to end of write	t <sub>cw</sub>	55		70		80		ns	
/LB, /UB to end of write	t <sub>bw</sub>	55		70		80		ns	
Address valid to end of write	t <sub>aw</sub>	55		70		80		ns	
Address setup time	t <sub>as</sub>	0		0		0		ns	
Write pulse width	t <sub>wp</sub>	50		55		60		ns	
Write recovery time	t <sub>wr</sub>	0		0		0		ns	
Data valid to end of write	t <sub>dw</sub>	30		35		40		ns	
Data hold time	t <sub>dh</sub>	0		0		0		ns	
/WE to output in high impedance	t <sub>whz</sub>		25		30		35	ns	<b>Note</b>
Output active from end of write	t <sub>ow</sub>	5		5		5		ns	

**Note** The output load is 1TTL + 5 pF.

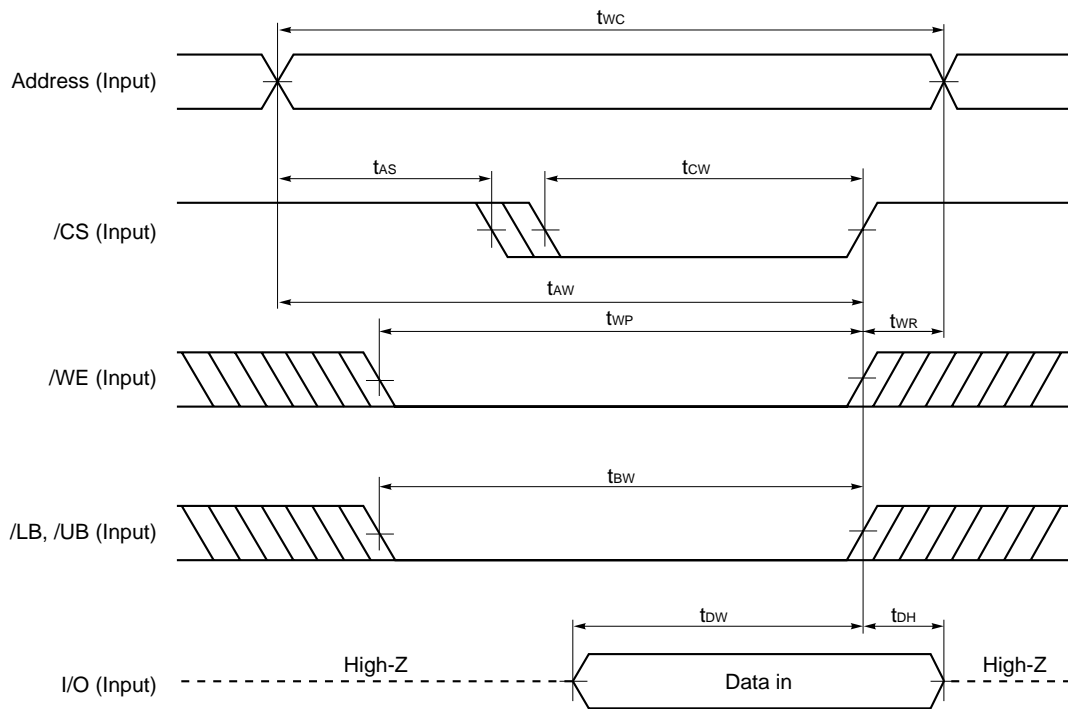
Write Cycle Timing Chart 1 (/WE Controlled)



- Cautions**
1. During address transition, at least one of pins /CS, /WE should be inactivated.
  2. Do not input data to the I/O pins while they are in the output state.

- Remarks**
1. Write operation is done during the overlap time of a low level /CS, a low level /WE and a low level /LB (or low level /UB).
  2. If /CS changes to low level at the same time or after the change of /WE to low level, the I/O pins will remain high impedance state.
  3. When /WE is at low level, the I/O pins are always high impedance. When /WE is at high level, read operation is executed. Therefore /OE should be at high level to make the I/O pins high impedance.

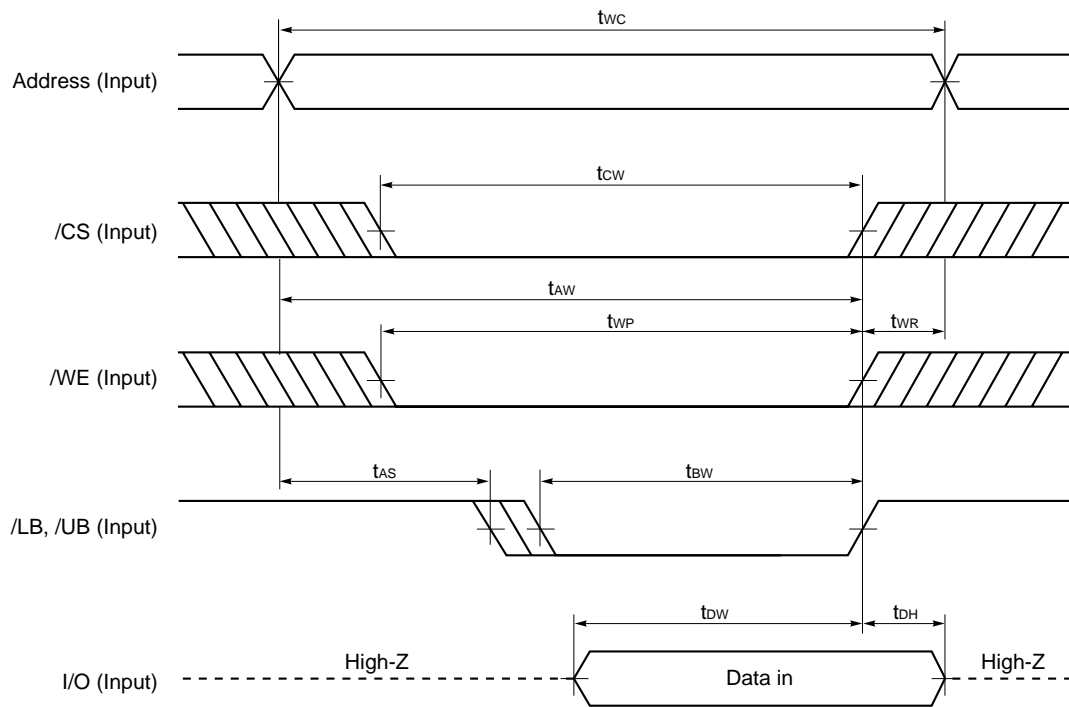
Write Cycle Timing Chart 2 (/CS Controlled)



- Cautions**
1. During address transition, at least one of pins /CS, /WE should be inactivated.
  2. Do not input data to the I/O pins while they are in the output state.

**Remark** Write operation is done during the overlap time of a low level /CS, a low level /WE and a low level /LB (or low level /UB).

Write Cycle Timing Chart 3 (/LB, /UB Controlled)



- Cautions**
1. During address transition, at least one of pins /CS, /WE should be inactivated.
  2. Do not input data to the I/O pins while they are in the output state.

**Remark** Write operation is done during the overlap time of a low level /CS, a low level /WE and a low level /LB (or low level /UB).

Low V<sub>CC</sub> Data Retention Characteristics (T<sub>A</sub> = -25 to +85°C)

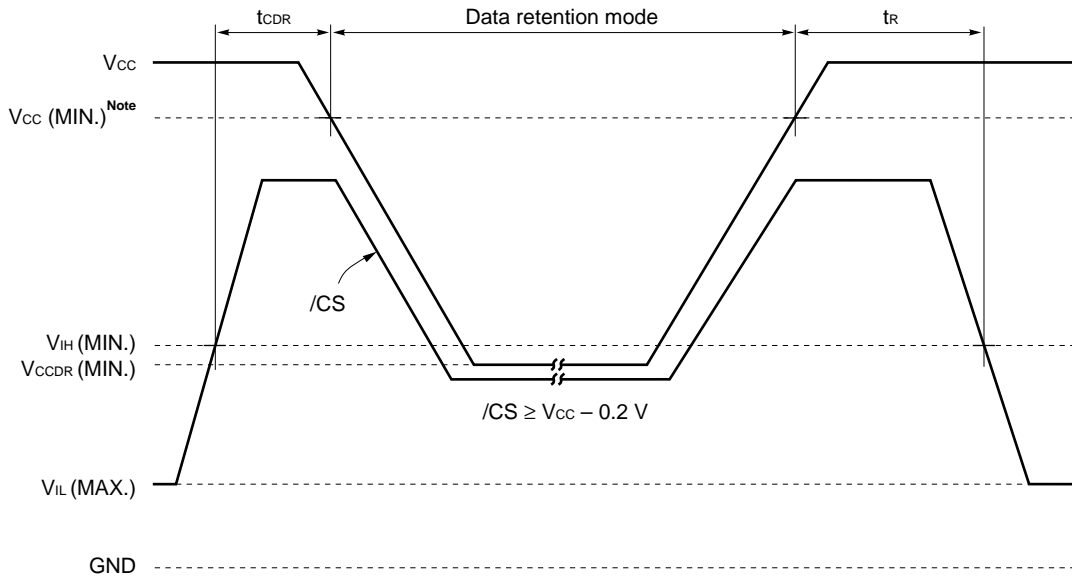
Parameter	Symbol	Test Condition	-BB70X			-BC70X			-DD85X, -DD10X			Unit
			MIN.	TYP.	MAX.	MIN.	TYP.	MAX.	MIN.	TYP.	MAX.	
Data retention supply voltage	V <sub>CCDR1</sub>	/CS ≥ V <sub>CC</sub> - 0.2 V	1.0		3.6	1.0		3.6	1.0		2.2	V
	V <sub>CCDR2</sub>	/LB = /UB ≥ V <sub>CC</sub> - 0.2 V, /CS ≤ 0.2 V	1.0		3.6	1.0		3.6	1.0		2.2	
Data retention supply current	I <sub>CCDR1</sub>	V <sub>CC</sub> = 1.2 V, /CS ≥ V <sub>CC</sub> - 0.2 V		0.15	2		0.15	2		0.15	2	μA
	I <sub>CCDR2</sub>	V <sub>CC</sub> = 1.2 V, /LB = /UB ≥ V <sub>CC</sub> - 0.2 V, /CS ≤ 0.2 V		0.15	2		0.15	2		0.15	2	
Chip deselection to data retention mode	t <sub>CDR</sub>		0			0			0			ns
Operation recovery time	t <sub>R</sub>		t <sub>RC</sub> <sup>Note</sup>			t <sub>RC</sub> <sup>Note</sup>			t <sub>RC</sub> <sup>Note</sup>			ns

**Note** t<sub>RC</sub> : Read cycle time



**Data Retention Timing Chart**

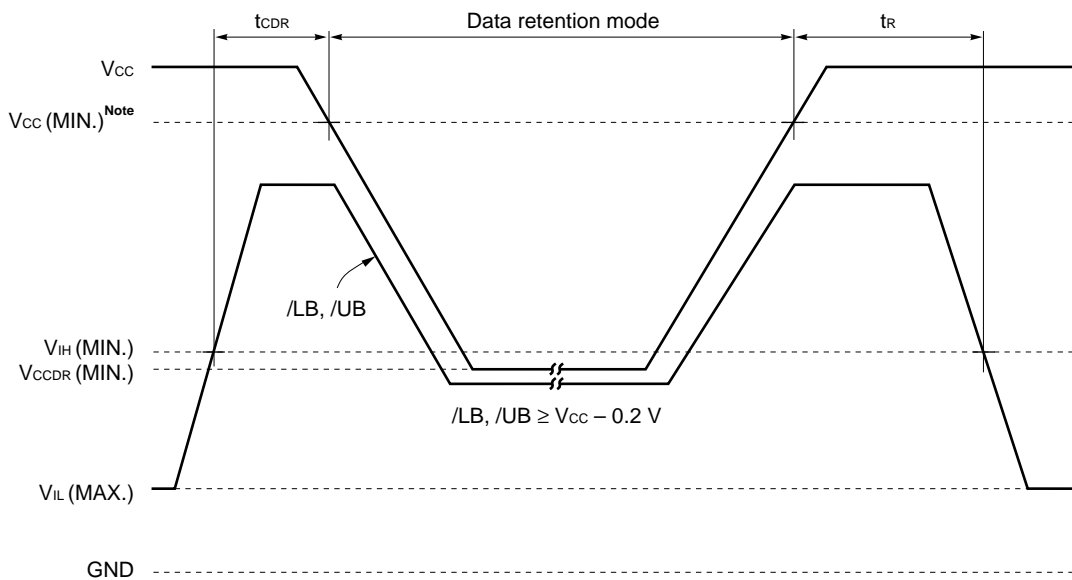
**(1) /CS Controlled**



**Note** 2.7 V (-BB70X), 2.2 V (-BC70X), 1.8 V (-DD85X, -DD10X)

**Remark** On the data retention mode by controlling  $/CS$ , the other pins (Address, I/O,  $/WE$ ,  $/OE$ ,  $/LB$ ,  $/UB$ ) can be in high impedance state.

**(2) /LB, /UB Controlled**

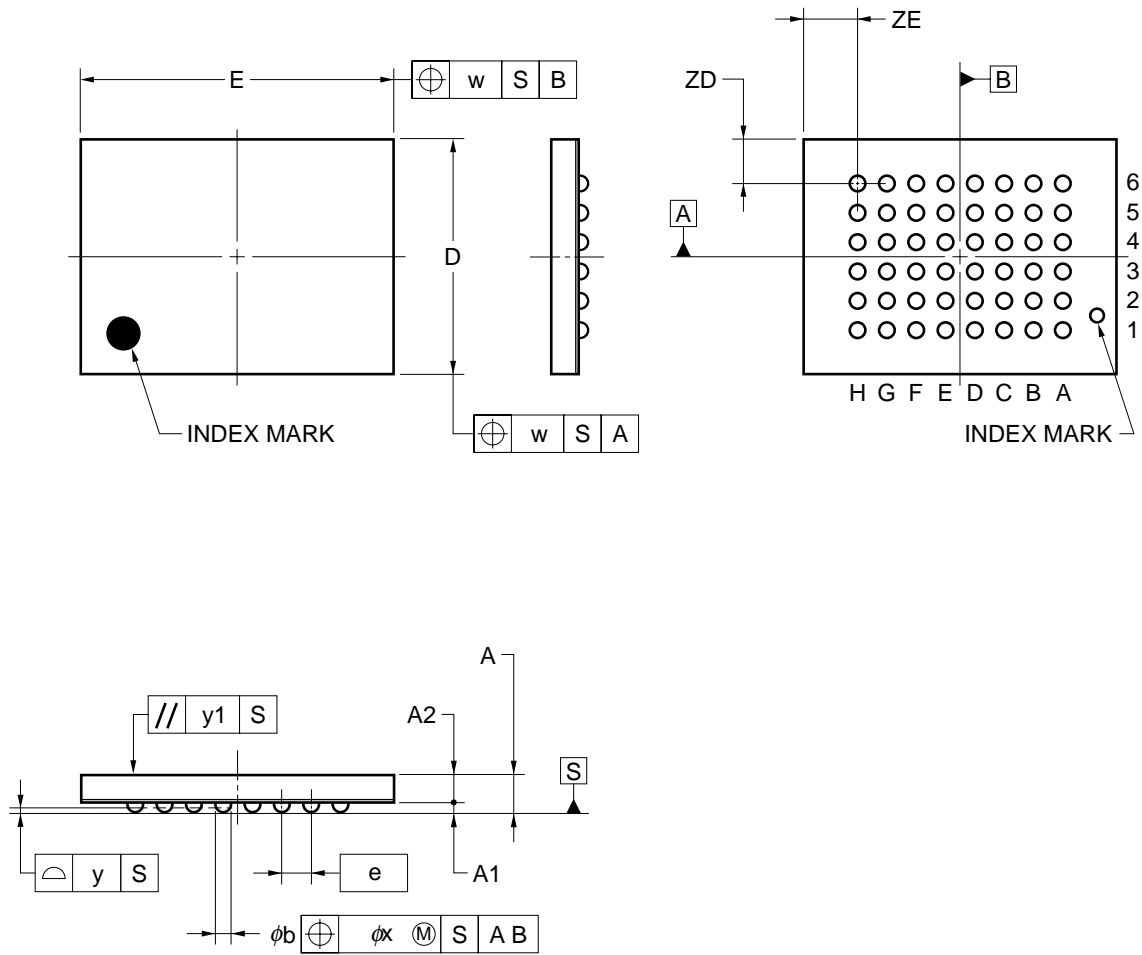


**Note** 2.7 V (-BB70X), 2.2 V (-BC70X), 1.8 V (-DD85X, -DD10X)

**Remark** On the data retention mode by controlling  $/LB$  and  $/UB$ , the input level of  $/CS$  must be  $\geq V_{CC} - 0.2 V$  or  $\leq 0.2 V$ . The other pins (Address, I/O,  $/WE$ ,  $/OE$ ) can be in high impedance state.

★ Package Drawing

48-PIN TAPE FBGA (8x6)



ITEM	MILLIMETERS
D	6.0±0.1
E	8.0±0.1
w	0.2
e	0.75
A	0.94±0.10
A1	0.24±0.05
A2	0.70
b	0.40±0.05
x	0.08
y	0.1
y1	0.2
ZD	1.125
ZE	1.375

P48F9-75-BC2

## Recommended Soldering Conditions

Please consult with our sales offices for soldering conditions of the μPD442002-X.

### ★ Types of Surface Mount Device

μPD442002F9-BC2-A <sup>Note</sup> : 48-pin TAPE FBGA (8x6)

**Note** Lead-free product

**Revision History**

Edition/ Date	Page		Type of revision	Location	Description (Previous edition → This edition)
	Previous edition	This edition			
7th edition/ Dec. 2003	Throughout	Throughout	Deletion	Class	-BB55X, -BB85X, -BC85X, -BC10X, -DD12X
	p.2, 21	p.2, 19	Modification	Package code	F9-BC1 → F9-BC2-A
			Addition		"Note Lead-free product" has been added.
	p.2	p.2	Modification	Marking image	Lead-free mark has been added. Index mark has been modified.
p.20	p.18	Modification	Package Drawing	Package drawing has been changed	

[ MEMO ]

[ MEMO ]

**NOTES FOR CMOS DEVICES****① VOLTAGE APPLICATION WAVEFORM AT INPUT PIN**

Waveform distortion due to input noise or a reflected wave may cause malfunction. If the input of the CMOS device stays in the area between  $V_{IL}$  (MAX) and  $V_{IH}$  (MIN) due to noise, etc., the device may malfunction. Take care to prevent chattering noise from entering the device when the input level is fixed, and also in the transition period when the input level passes through the area between  $V_{IL}$  (MAX) and  $V_{IH}$  (MIN).

**② HANDLING OF UNUSED INPUT PINS**

Unconnected CMOS device inputs can be cause of malfunction. If an input pin is unconnected, it is possible that an internal input level may be generated due to noise, etc., causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using pull-up or pull-down circuitry. Each unused pin should be connected to  $V_{DD}$  or GND via a resistor if there is a possibility that it will be an output pin. All handling related to unused pins must be judged separately for each device and according to related specifications governing the device.

**③ PRECAUTION AGAINST ESD**

A strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it when it has occurred. Environmental control must be adequate. When it is dry, a humidifier should be used. It is recommended to avoid using insulators that easily build up static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work benches and floors should be grounded. The operator should be grounded using a wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with mounted semiconductor devices.

**④ STATUS BEFORE INITIALIZATION**

Power-on does not necessarily define the initial status of a MOS device. Immediately after the power source is turned ON, devices with reset functions have not yet been initialized. Hence, power-on does not guarantee output pin levels, I/O settings or contents of registers. A device is not initialized until the reset signal is received. A reset operation must be executed immediately after power-on for devices with reset functions.

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